

Tungsten Carbide Series Carbide Inserts



Precision Measuring Instruments Co.

Anand Deep CHS. Flat # 401, 4th Floor

Opp. Date Mangal Karyalay, Dombivli (E) - 421 201, Dist-Thane

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A Request Letter

Sub: Registration of our firm as your regular suppliers for Precision Measuring instruments, Hardness Testers & Engineering Tools & Equipment's.

We take this opportunity to introduce our selves as one of the leading importers, stockiest & suppliers of Precision Measuring Tools, New Generation of Hardness Testers, Small Hand Tools, Lab Equipment Micrometers, Vernier Callipers, Engineering Tools and other Engineering Tools for well over 30 years.

It's a matter of great pleasure to inform you that we are having cordial business relation with many Govt. Plants, Projects, Sugar Factories, Textile Industries, Technical & Industrial Engineering Institutions and Engineering firms all over India. It is needless to emphasis that in view of our vast experience in the line we are in position to meet your valued requirements of Engineering Tools, Hand Tools and Instruments of every description and specifications at very competitive price.

It is our earnest desire to be in the list of your regular suppliers. We request you very humbly to mail us your esteemed enquiries and tenders whenever you are in the market. We assure you of our prompt attention and the best services at all the times.

If an opportunity is given to us we are sure that you will be fully satisfied with our service and our relation will further prosper to mutual benefits.

We are already Registered With G.T.R.E. Bangalore, D.E.A.L.: Dehradun, D.R.D.O. Lab: Jodhpur, D.R.D.O. Electronic Radar Devl. Estt: Bangalore, D.R.D.O.: Defence Metallurgical Research Lab: Hyderabad, Ordnance Factory: Varangaon, Vehicle Research estt: Ahemdnagar, National Ship Design & Research Centre: Vishakhapatam, Ammunition Factory: Pune, Naval Physical & Oceanographic Lab: Kochi, Opto electronic factory: Dehra Dun, Ordnance Factory: Chanda, National Metallurgical lab: Jamshedpur, B.H.E.L: Jhasi, N.T.P.C: Orissa, H.A.L Bangalore and Many Other Government Department.

Kindly Forward this Letter to concern Person / Department.

Thanking you very much and awaiting your favourable response.

For Further Information Please contact on below mention Address

Precision Measuring Instruments Company

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Grade Introduction

Coated grade

Grade	Coating	Color	Applications	ISO	
МЈР352	CVD	golden			
МЈР354	CVD	black	It is used for roughing of steel.		
МЈР356	PVD	dark purple	The substrate: ZP35.	P25-P45	
МЈР357	PVD	golden			
МЈР252	CVD	golden			
MJP254	CVD	black	It is used for finishing and	P15-P30	
MJP256	PVD	dark purple	semi-finishing of steel and cast steel. The substrate: ZP20.		
MJP257	PVD	golden			
MJK202	CVD	golden			
MJK204	CVD	black	It is used for roughing and semi-finishing of cast iron and	K10-K30	
MJK206	PVD	dark purple	non-ferrite materials. The substrate: ZU820.		
MJK207	PVD	golden			
MJK102	CVD	golden			
MJK104	CVD	black	It is used for finishing of cast iron and		
MJK106	PVD	dark purple	non-ferrite materials. The substrate: ZU810.	K01-K10	
MJK107	PVD	golden			
MJM252	CVD	golden			
MJM254	CVD	black	It is used for roughing and		
MJM256	PVD	dark purple	semi-finishing of stainless steel. The substrate: ZM25A.	M20-M30	
MJM257	PVD	golden			



Uncoated Grade

Grade	Density	Hardness	T.R.S	Applications	ISO
Grade	g/cm3	HRA	Мра	Applications	150
MJK10UF	14.6-15.0	>92.8	2060	Submicron grain size. It is used for roughing and semi-finishing of cast iron and non-ferrite materials.	K01-K15
MJK20UF	14.5-14.9	>92.0	2360	Submicron grain size. It is used for finishing and semi-finishing of cast iron and non-ferrite materials.	K10-K30
MJK30UF	14.4-14.8	>91.5	2520	Submicron grain size. It is used to process cast iron and non-ferrite materials.	K15-K35
МЈМ15А	14.0-14.5	>91.5	2180	It is used to process stainless steel, non-ferrite materials and cast iron.	M10-M25
МЈМ25А	14.0-14.5	>91.0	2560	It is used to process stainless steel, non-ferrite materials and cast iron.	M20-M35
МЈР10	10.0-11.0	>92.0	1760	It is used for finishing and semi-finishing of steel and cast steel.	P05-P15
МЈР20	11.5-12.5	>91.5	1860	It is used to process alloy steel, high manganese steel and stainless steel.	P15-P30
МЈР35	12.5-13.0	>90.0	2080	It is used for heavy duty roughing of cast steel and forged steel.	P25-P45
MJU810	14.6-14.8	≥93.0	3300	It is used to finishing of aluminum alloy, cast iron and stainless steel.	K01-K10
MJU820	14.8-15.0	≥92.5	3800	It is used for roughing and semi-finishing cast iron, stainless steel and non-ferrite materials.	K10-K20

Grade for aluminium turning Inserts

Grade	Coating	Color	Applications	ISO
MJK309	DLC	black	Substrate: YG8	K25-K35
MJK209	DLC	black	Substrate: ZM15A	K10-K30
MJK109	DLC	black	Substrate: ZK10UF	K01-K10
MJU810	1	shining	Uncoated, polishing. It is ideal for roughing and semi-finishing aluminum alloy.	K01-K10

Grade for high Precision Turning Inserts

Grade	Applications	ISO
МЈР20	Uncoated. Polishing.	P15-P30
MJU810	Uncoated. Polishing.	K01-K10



Chip-breaker Application Key

	Recommended geometry	Workpiece material	Recommended data
Fini	-FB -FP -W KNUX-	P S D	ap=0.1-2.0(mm) fn=0.05-0.35(mm/r)
shing	-FB -FP W KNUX-	M	ap=0.1-2.0(mm) fn=0.1-0.3(mm/r)
Finishing machining	-FB -FP W -F -A -H KNUX- RCMX-	K	ap=0.5-2.0(mm) fn=0.075-0.4(mm/r)
ning	-LH	N	ap=0.1-2.0(mm) fn=0.05-0.4(mm/r)
(0	-MB -MC -MP -GS -CK RCMX-	9 (3)	ap=1-4(mm) fn=0.2-0.5(mm/r)
semi-fi macl	-MB -MP -GS -CK KNUX-	M	ap=1-3.5(mm) fn=0.2-0.4(mm/r)
Semi-finishing machining	-MC -MP -CK RCMX-		ap=1-3(mm) fn=0.2-0.4(mm/r)
9	-LH		ap=1-4(mm) fn=0.2-0.4(mm/r)
Ro	-RB -RP -CK RCMX-		ap=3-7(mm) fn=0.3-0.7(mm/r)
ugh m	-RB -RP -CK	M	ap=2-5(mm) fn=0.3-0.6(mm/r)
Rough machining	-RB -CK	K	ap=3-6(mm) fn=0.3-0.6(mm/r)
ng	-LH	N	ap=0.5-5(mm) fn=0.2-0.6(mm/r)

All technology data in this catalogue is used under some conditions, please use it as your producing environment.













Steel

Stainless steel

Cast iron

Non-ferrite materials

Heat resistant steel

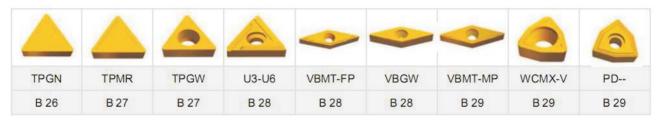
Hardened material



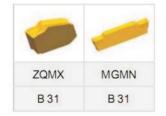
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-	0	-				-	2	10/
CNMG-FB	CNMG-MB	CNMG-MC	CNMM-RB	CNMM-W	CNMA	DNMG-FB	DNMG-MB	DNMG-MC
B 1	B 1	B 2	B 2	В3	В3	B 4	B 4	B 5
					S (5)			
DNMG-GS	DNMM-RB	DNMM-GS	DNGA	SNMG-FB	SNMG-MB	SNMG-MC	SNMM-V	SNGN
B 5	B 5	B 6	B 6	B 7	В7	B 8	B 8	B 9
	A			A	<u>^</u>		A	A
SNGA	TNMG-FB	TNMG-MB	TNMG-MC	TNMG-A	TNMG-CK	TNMM-W	TNMM-A	TNMM-CK
B 9	B 10	B 10	B 11	B 11	B 11	B 12	B 12	B 12
						_		
	-		-	0	20)			
TNGA	VNMG-FB	VNMG-MB	VNMG-MC	WNMG-FB	WNMG-MB	WNMG-MC	WNMG-PS	WNMG-HS
B 13	B 13	B 13	B 14	B 14	B 14	B 15	B 15	B 15
1								
WNMM-PS	WNMM-HS		RNMG-V	CCMT-FP	CCMT-MP	CCMT-RP	CCMW	CPGW
B 16	B 16	B 16	B 17	B 17	B 18	B 18	B 19	B 19
/3/	101		3/					0
DCMT-FP	DCMT-MP	DCMT-RP	DCGW	SCMT-FP	SCMT-MP	SCMT-V	SCMT-RP	SCMW
B 19	B 20	B 20	B 20	B 21	B 21	B 21	B 22	B 22
				<u> </u>		_	_	
3							3	2
SPMW	SPMR-W	SPGN	TCMT-FP	TCMT-MP	TCMT-RP	TCGW	TPGB	TCGH
B 22	B 23	B 23	B 24	B 24	B 25	B 25	B 25	B 26



General Turning Inserts

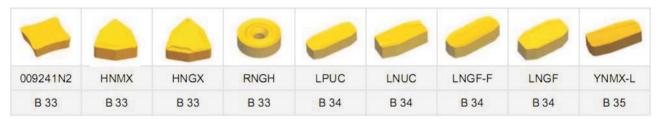


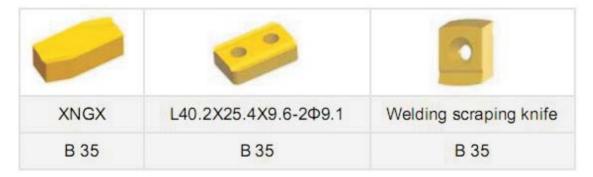
3	
RCGT	KNUX
B 30	B 30



	6
External Threading	Internal Threading
B 32	B 32

Peeling Inserts





Aluminium Turning Inserts







High Precision Turning Inserts





PCBN&PCD Inserts











Milling Inserts





ISO-Indexable Inserts Code Key

Code(inch) Inscribed circle diameter (mm)				Thicknes	5	- 1		Nose rac	dius						
The second secon	2 3	4 5	6 8	Code(inch)	2 3	3 4	5 6	Code(inc	ch) 0	1	2	3	4	5	6
	6.35 9.525	12.7 15.875 19	25.4	Thickness (mm)	3.18 4.	76 6.35	7.94 9.	Nose rad (mm)	ius 0.2	0.4	0.8	1.2	1.6	2.0	2.
						0	IF	•			B.4	D			
S	C	G	1	4		3		2		9	M				
T	N	M	M	10	2	03	-	4		R		42			
1	2	3	4	5	9	6	,	7 8		9	-	0			
S	P	K	N	1	5	04		D 1	= =	R					
3	2	3	4	5)	6		7 8		9					
1 Insert sl	hape														
	0					%	25	7 🔊	6						
H SS	0	P P	82 A			C		D E	1	М					
X				8.		جي	28.	7 0	Others						
2 Major cu	utting e	dge clea	rance a	nale	Ā	В		K		Z					
	7		3		5 5	3		3							
3 A	5 B	11 c	11 P	15	D 20	E	25	F	<u> </u>	0					
D.Theoretical dis.	iameter of in														
m. See Fig			Tolera	nces, in. mm	inch					rances	in incl	hes			
Letter sy	ymbol	m		S		(2) n (2)	d	m		S			d		
A F		±0.005		±0.025		±0.		±0.000		0.00		<u>±</u>	0.001		
C		±0.005 ±0.013		±0.025		±0.			6 1	0.00		1	0 000		
Н		±0.013		±0.025)			±0.000:		-0 00			0.000		
E		±0.025			5		025	±0.000		0.00	1	±	0.00	0	_
		±0.025		+0 025		±0.	025 013	±0.000	5 ±	0.00	1	± ±	0.000	0 5	
G)	±0.025	5	±0. ±0.	025 013 025	±0.000	5 <u>+</u>	0.00	l l	± ± ±	0.000	10 05 10	
G J		±0.005		± 0.025 ± 0.13 ± 0.025	5	±0.	025 013 025 025 05	±0.0003 ±0.0003 ±0.0010	5 ±	0.00	1	± ± ± ±	0.000	10 05 10 10	
J K			5	±0.13	5	$\pm 0.$ $\pm 0.$ $\pm 0.$ $\pm 0.$ $\pm 0.$	025 013 025 025 05 13	±0.0000 ±0.0000 ±0.0010 ±0.0010	5 ± ± 0 ± ± 0 ± ± 2 ± ± 1	0.00	1 1 5 1	± ± ± ± ±	0, 00 0, 00 0, 00 0, 00 0, 00	10 05 10 10 2 5	
J	_	±0.005	3	±0.13	5	$\pm 0.$	025 013 025 025 05 13 05 13	±0.0003 ±0.0003 ±0.0010 ±0.0010 ±0.0003	5 ± ± 0 ± ± 0 ± ± 2 ± 5 ± 5	±0.00 ±0.00 ±0.00 ±0.00	1 1 1	± ± ± ± ± ± ± ± ±	0, 00 0 0, 00 0 0, 00 0 0, 00 0 0, 00 0 0, 00 0	10 05 10 10 2 5 2 5	
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J K L		±0.005 ±0.013 ±0.025 ±0.08 ±0.18 ±0.08	3	± 0.13 ± 0.025 ± 0.025 ± 0.025	5	±0. ±0. ±0. ±0. ±0. ±0. ±0. ±0.	025 013 025 025 05 13 05 13 05 13 05 13	±0.0003 ±0.0003 ±0.0010 ±0.0003 ±0.0003 ±0.0003 ±0.0003	5 ± ± ± ± ± ± ± ± ± ± ± ± ± ± ± ± ± ± ±	±0.00 ±0.00 ±0.00 ±0.00 ±0.00 ±0.00	1 1 1 5 5	± ± ± ± ± ± ± ± ± ± ± ± ± ± ± ± ± ± ±	0. 00 0 0. 00 0	10 05 10 10 2 5 2 5 2 5 2 5	
J K L		±0.005 ±0.013 ±0.025 ±0.08 ±0.18	3	±0.13 ±0.025 ±0.025 ±0.025 ±0.13	5	±0. ±0. ±0. ±0. ±0. ±0. ±0. ±0.	025 013 025 025 05 13 05 13 05 13 05 13	±0.0003 ±0.0003 ±0.0010 ±0.0003 ±0.0003 ±0.0003 ±0.0003 ±0.0003 ±0.003 ±0.003	5 ± ± ± ± ± ± ± ± ± ± ± ± ± ± ± ± ± ± ±	±0.00 ±0.00 ±0.00 ±0.00 ±0.00 ±0.00 ±0.00	1 1 5 1 1 5 1 1 1 1 1 1 1 1 1 1 1 1 1 1	± ± ± ± ± ± ± ± ± ± ± ± ± ± ± ± ± ± ±	0.000 0.000 0.000 0.000 0.000 0.000 0.000 0.000 0.000 0.000	10 05 10 10 2 5 2 5 2 5 2 5 2 5 3	
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J K L M N U), P. S. T. C. F	±0.005 ±0.013 ±0.025 ±0.08 ±0.18 ±0.18 ±0.38 ±0.13 ±0.38	insert shap	±0.13 ±0.025 ±0.025 ±0.025 ±0.13 ±0.025	5 5 5 5 5 5 6 7 7 7 7 7 7 7 7 7 7 7 7 7	±0. ±0. ±0. ±0. ±0. ±0. ±0. ±0.	025 013 025 025 05 13 13 05 13 13 13 13 13 13 13 13 13 13	±0.0003 ±0.0010 ±0.0010 ±0.0003 ±0.0003 ±0.0003 ±0.0003 ±0.0003 ±0.003 ±0.003 ±0.003 ±0.003 ±0.003 ±0.003 ±0.005 ±0.005 ±0.005	5 ± ± 0 ± 0 ± ± 0 ±	±0.00 ±0.00 ±0.00 ±0.00 ±0.00 ±0.00 ±0.00 ±0.00	1 1 1 5 1 5 5	± ± ± ± ± ± ± ± ± ± ± ± ± ± ± ± ± ± ±	0,001 0,000 0 0,000 0,000 0,000 0,000 0,000 0,000 0,000 0,000 0,000 0,000 0,00	10 05 10 10 2 5 2 5 2 5 2 5 2 5 3	
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J K L M N U Varies dependint Insert shapeH.0 Inscribed circl (mm)	e diameter	±0.005 ±0.013 ±0.025 ±0.08 ±0.18 ±0.18 ±0.38 ±0.13 ±0.38	insert shap	±0. 13 ±0. 025 ±0. 025 ±0. 025 ±0. 13 ±0. 025 ±0. 13	5 5 5 5 6 6 7 M C (mm)	±0. ±0. ±0. ±0. ±0. ±0. ±0. ±0. ±0. ±0.	025 013 025 025 025 13 05 13 05 13 05 13 05 13 05 13	±0.0003 ±0.0010 ±0.0010 ±0.0010 ±0.0003 ±0.00010 ±0.0003 ±0.0010 ±0.003 ±0.007 ±0.003 ±0.007 ±0.005 ±0.015 stable below	5	±0.00 ±0.00 ±0.00 ±0.00 ±0.00 ±0.00 ±0.00 ±0.00 ±0.00	1 1 1 1 5 1 1 5 5 1 1 5 5 1 1 5 5 1 1 5 5 1 1 5 5 1 1 5 5 1	± ± ± ± ± ± ± ± ± ± ± ± ± ± ± ± ± ± ±	0, 001 0, 002 0, 002 0, 003 0, 003	10 005 10 10 10 2 2 5 2 2 5 2 2 5 2 2 5 2 2 5 3 3 0	3
J K L M N U Varies dependin Insert shapeH.0), P. S. T. C. F	±0.005 ±0.013 ±0.025 ±0.08 ±0.18 ±0.18 ±0.08 ±0.18 ±0.13 ±0.38 isert size for .M.W.R	insert shap	±0. 13 ±0. 025 ±0. 025 ±0. 025 ±0. 13 ±0. 025 ±0. 13 008 H. 0. P. S	5 5 5 5 5 5 5 6 5 6 7 7 7 7 7 7 7 7 7 7	±0. ±0. ±0. ±0. ±0. ±0. ±0. ±0. ±0. ±0.	025 013 025 025 025 13 05 13 05 13 05 13 05 13 05 13	±0.0003 ±0.0010 ±0.0010 ±0.0010 ±0.0003 ±0.0010 ±0.0003 ±0.0010 ±0.003 ±0.007 ±0.003 ±0.005 ±0.015	5 ± ± 0.	±0.00 ±0.00 ±0.00 ±0.00 ±0.00 ±0.00 ±0.00 ±0.00 ±0.00	1 1 1 1 5 1 1 5 5 1 1 1 5 5 1 1 1 5 5 1 1 1 5 5 1 1 1 1 5 5 1	± ± ± ± ± ± ± ± ± ± ± ± ± ± ± ± ± ± ±	0,000 0,	100 055 100 100 22 55 22 55 22 55 22 55 22 55 20 55 20 55 20 55 55 20 55 55 55 55 55 55 55 55 55 55 55 55 55	
J K L M N U Varies dependin Insert shapeH.0 Inscribed circl (mm) 6.35 9.525(10) 12.7(12)	0. P. S. T. C. For de diameter in 0. 250 0. 378 0. 500	±0.005 ±0.013 ±0.025 ±0.08 ±0.18 ±0.18 ±0.13 ±0.38 material size for .M.W.R	insert shap To lass M in ±0. ±0. ±0. ±0.	±0. 13 ±0. 025 ±0. 025 ±0. 025 ±0. 13 ±0. 025 ±0. 13 003 003 003 003	5 5 5 5 5 5 5 5 5 6 6 7 M C (mm) ±0.13 ±0.13	±0. ±0. ±0. ±0. ±0. ±0. ±0. ±0. ±0. ±0.	025 013 025 025 05 13 13 05 13 13 13 13 13 13 13 13 13 13	±0.0003 ±0.0010 ±0.0010 ±0.0003 ±0.0003 ±0.0003 ±0.0003 ±0.0007 ±0.003 ±0.007 ±0.005 ±0.005 ±0.005 ±0.005 ±0.005 ±0.005 ±0.005 ±0.005 ±0.005	5	±0.00 ±0.00 ±0.00 ±0.00 ±0.00 ±0.00 ±0.00 ±0.00 ±0.00 00 ±0.00	1 1 1 1 1 1 1 5 5 1 1 1 5 5 1 1 1 1 1 1	± ± ± ± ± ± ± ± ± ± ± ± ± ± ± ± ± ± ±	0,001 0,000 0,	in 0,000 0,000 0,000 0,000	3 5
J K L M N U Varies dependin Insert shapeH, 0 Inscribed circl (mm) 6.35 9.525(10)	0. P. S. T. C. F. de diameter in 0. 250 0. 378 0. 500	±0.005 ±0.013 ±0.025 ±0.08 ±0.18 ±0.08 ±0.13 ±0.38 isert size for M. W. R (mm) 0 ±0.08 ±0.13 ±0.15 10.01	insert shap Inser	±0. 13 ±0. 025 ±0. 025 ±0. 025 ±0. 13 ±0. 025 ±0. 13 003 003 003 003 005	5 5 5 5 5 5 5 6 6 7 7 8 7 8 7 8 7 8 7 8 7 8 7 8 7 8 7	±0. ±0. ±0. ±0. ±0. ±0. ±0. ±0. ±0. ±0.	025 013 025 025 025 05 13 05 13 05 13 05 13 05 13 05 13 05 13 05 13 05 05 13 05 05 13 05 05 13 05 05 13 05 05 13 05 05 13 05 05 13 05 10 05 10 05 10 05 10 05 10 05 10 05 10 05 10 05 10 05 10 05 10 10 10 10 10 10 10 10 10 10 10 10 10	±0.0003 ±0.0010 ±0.0010 ±0.0003 ±0.0003 ±0.0003 ±0.0003 ±0.0003 ±0.0007 ±0.003 ±0.007 ±0.005 ±0.005 ±0.005 ±0.005 ±0.005 ±0.005 ±0.005 ±0.005	5	±0.00 ±0.00 ±0.00 ±0.00 ±0.00 ±0.00 ±0.00 ±0.00 ±0.00 01erane	1 1 1 1 5 1 1 5 5 1 1 1 5 5 1 1 1 1 5 5 1	± ± ± ± ± ± ± ± ± ± ± ± ± ± ± ± ± ± ±	0,001 0,000 0,	10 00 10 10 22 5 22 5 22 5 22 5 22 5 3 0	3 5 7



ISO-Indexable Inserts Code Key

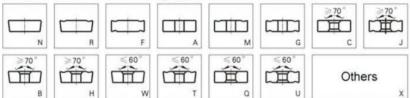
Insert shape D

Insert shape V

nscribed circle diameter		Toleranc	es for m	Tolerances for d		
(mm)	in	(mm)	in	(mm)	in	
6.35	0.250	± 0.11	± 0.004	± 0.05	± 0.002	
9.525	0.375	± 0.11	± 0.004	± 0.05	± 0.002	
12.70	0.500	± 0.15	± 0.006	± 0.08	± 0.003	
15.875	0.625	± 0.18	± 0.007	± 0.10	± 0.004	
19.05	0.750	± 0.18	± 0.007	± 0.10	± 0.004	

nscribed circle diameter		Toleran	ces for m	Tolerances ford		
(mm)	in	(mm)	in	(mm)	in	
6.35	0.250	± 0.15	± 0.006	± 0.05	± 0.002	
9.525	0.375	± 0.15	± 0.006	± 0.05	± 0.002	
12.70	0.500	± 0.20	± 0.008	± 0.08	± 0.003	
15.875	0.625	± 0.27	± 0.011	± 0.10	± 0.004	
19.05	0.750	± 0.27	± 0.011	± 0.10	± 0.004	

4 Chipbreaker and/or fixing type



5 Cutting edge length (mm)

Integers to be preceded by. eg. 9, 52mm indicated with 09. H O P R S L A. B. K									ь. В. К
le mm		c	D	R	S	T	V	W	K.
	io inch			0		<u>A</u>	4	(
3.97	5.32"				03	06			
5.0				05					
5.56	7/32"				05	09		03	
6.0				06				04	
6.35	1/4"	06	07		06	11	11		
8.0				08					
9.525	3/8"	09	11	09	09	16	16	06	16
10.0				10					
12.0				12					
12.7	1/2"	12	15	12	12	22	22	08	
15.875	5/8"	16	19	15	15	27		10	
16.0				16					
19.05	3/4"	19		19	19	33			
20.0				20					
25.0		25		25					
25.4	1"	25.4		25	25				
31.75				31					
32				32					

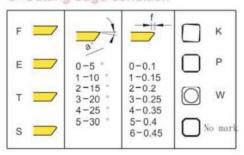
6 Insert thickness (mm)

(mm)	S	00=0.79	01=1.59
\wedge		T0=0.99	T1=1.98
02=2.38	04 = 4.76	06=6.35	T9=9.72
T2=2.58	T4=4.96	T6=6.75	11=11.11
03 = 3.18	05=5.56	07=7.94	12=12.70
T3=3.97	T5=5.95	09=9.525	

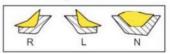
7 Nose radius, r mm

Milling in	serts	Turning inserts			
A-15° D-60° E-75° F-85° P-90° Z-Others	0°2 A-3° B-5° C-7° D-15° E-20° F-25° G-30° N-0° P-11° Z- Other	00-Sharp 02-0.2 04-0.4 08-0.8 12-1.2 16-1.6 20-2.0 24-2.4 32-3.2 X-Other			

8 Cutting edge condition



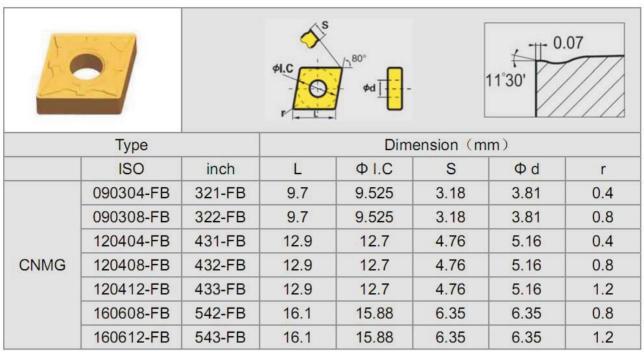
9 Feeding direction

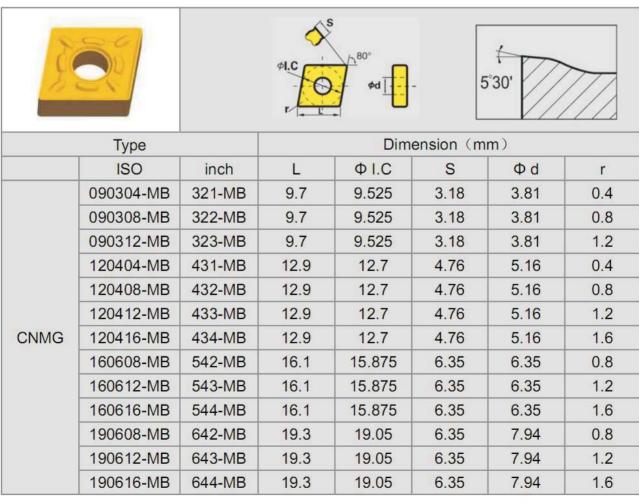


10 Chipbreakers code

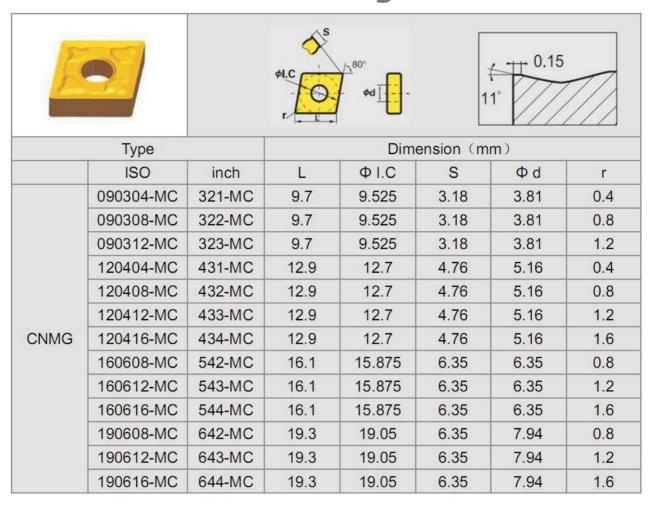
Position 10 indicates the cutting properties& chipbreakers of inserts

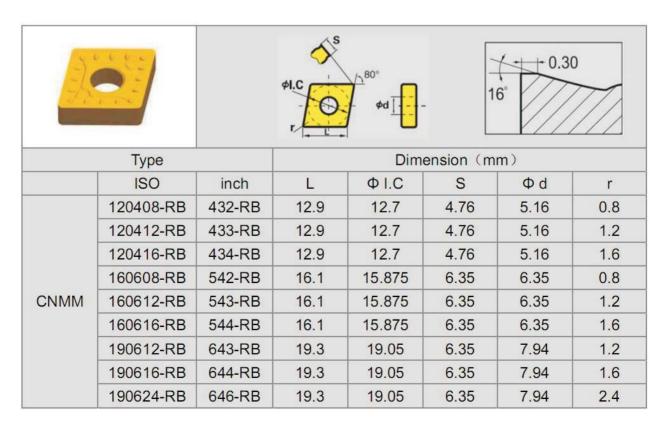




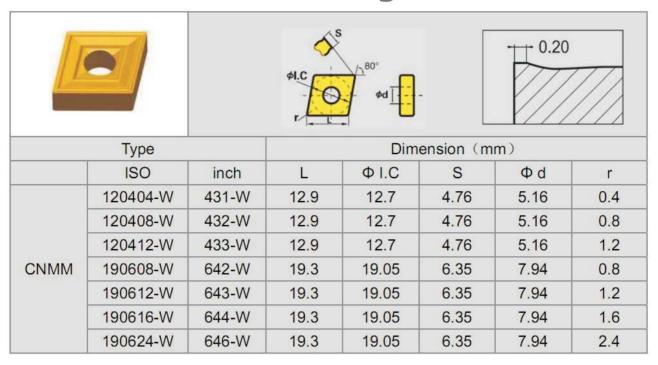


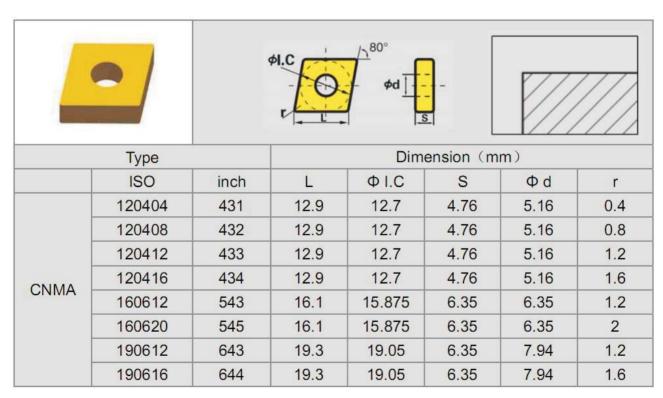




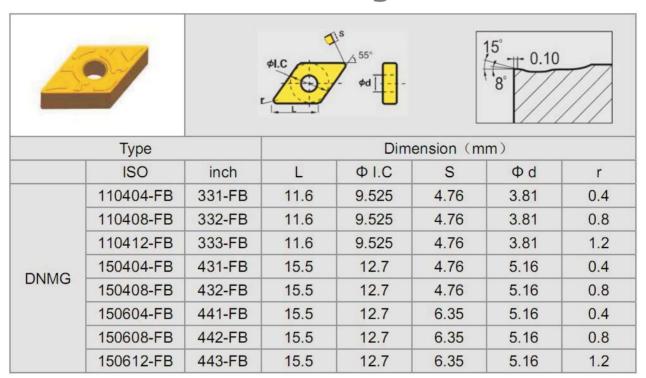


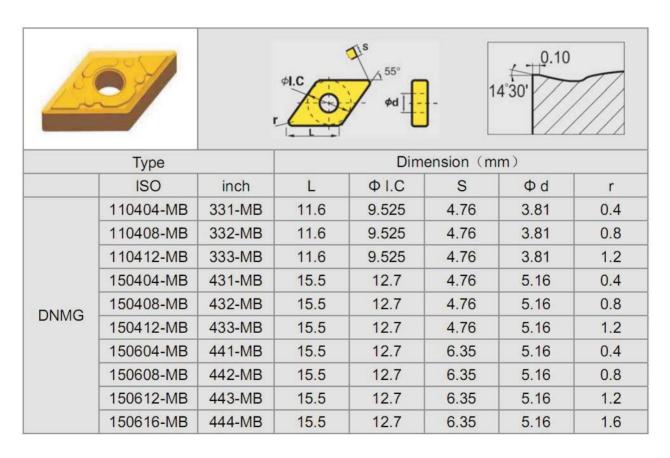




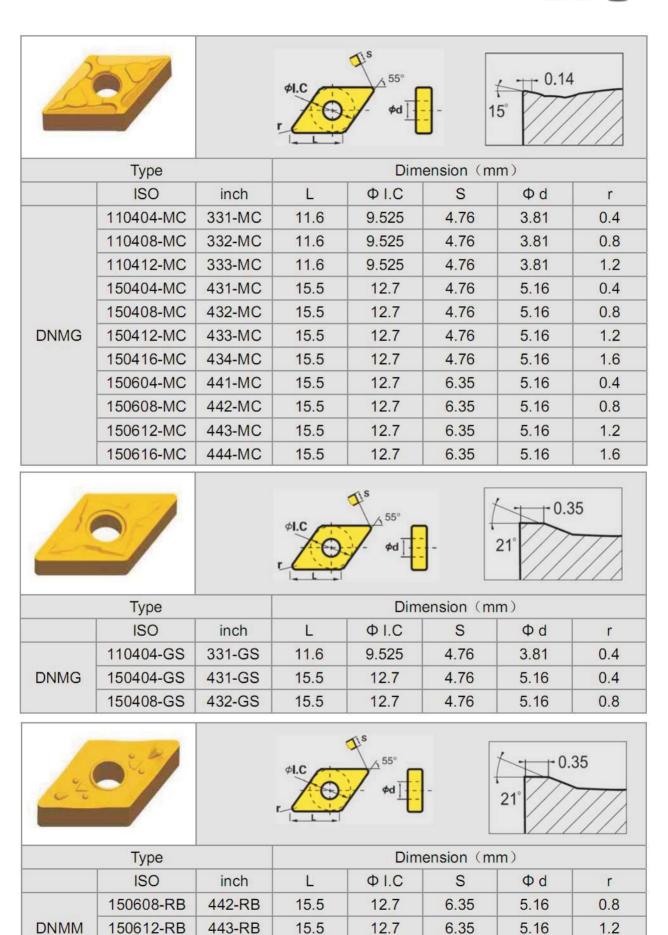












444-RB

150616-RB

15.5

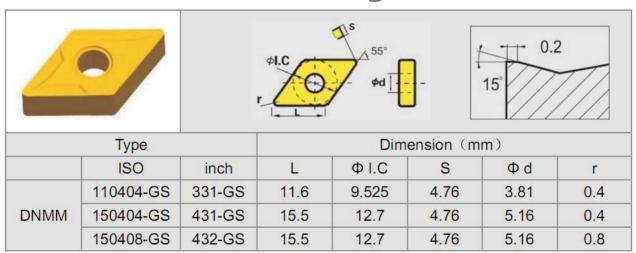
12.7

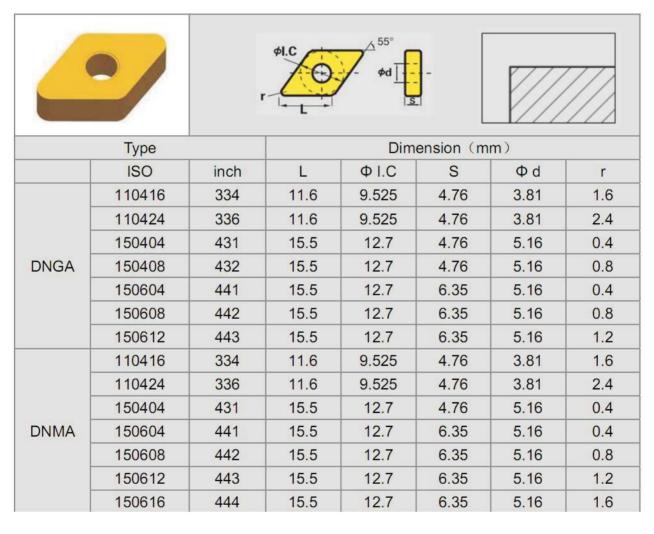
6.35

1.6

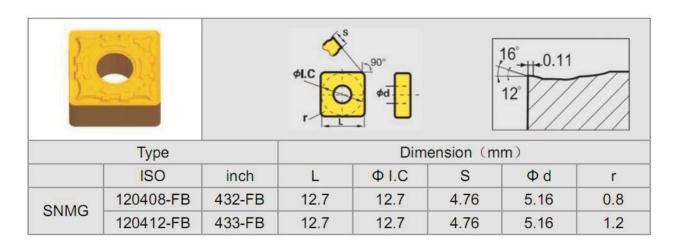
5.16

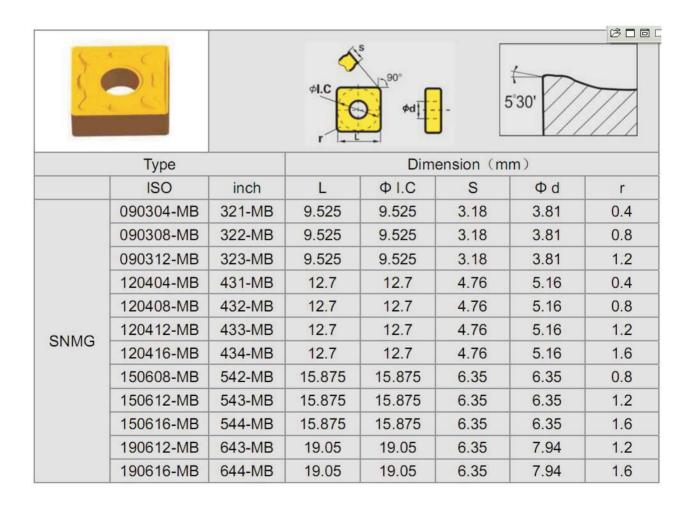




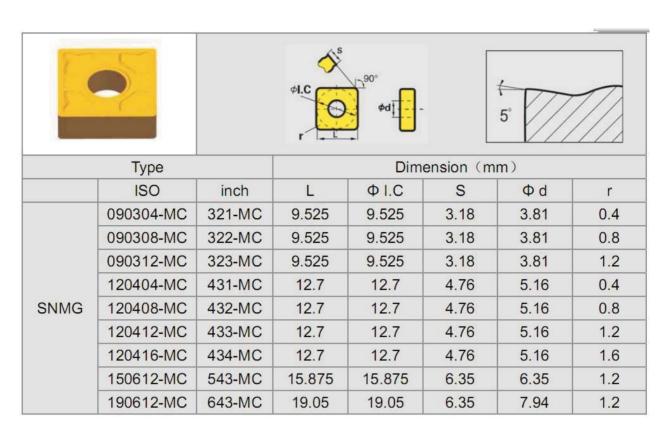


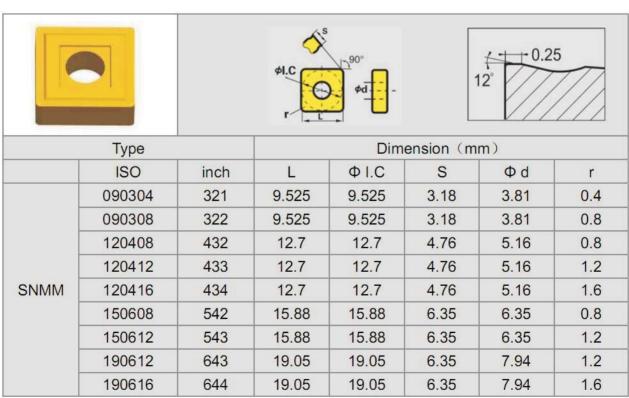




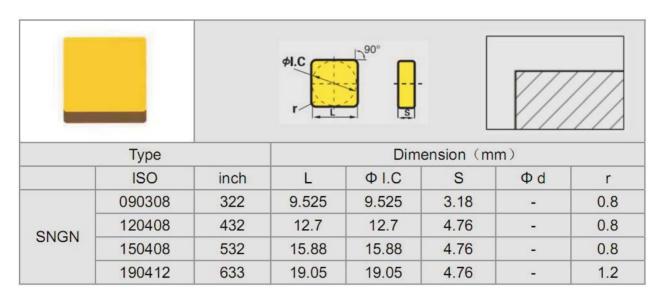


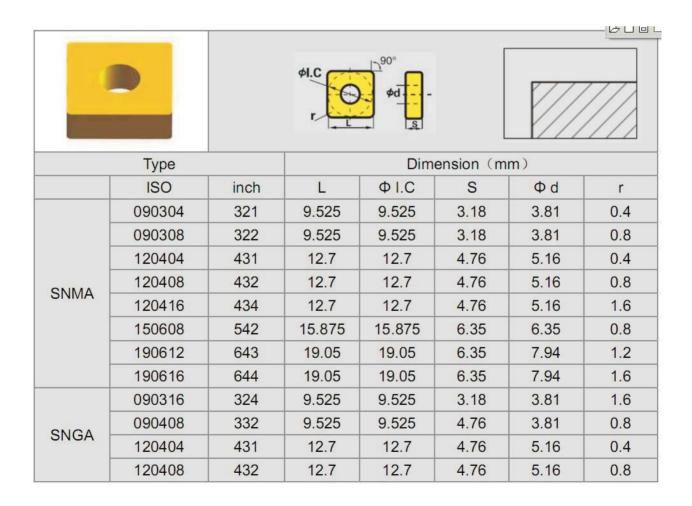




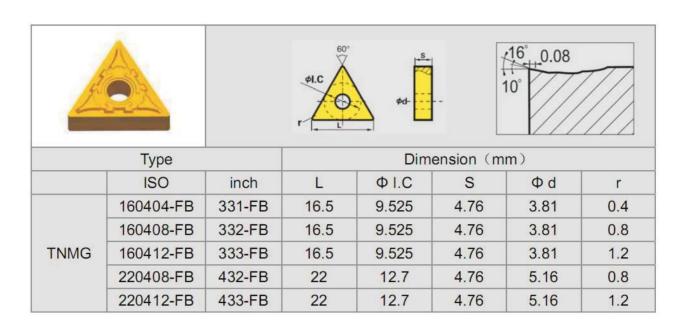


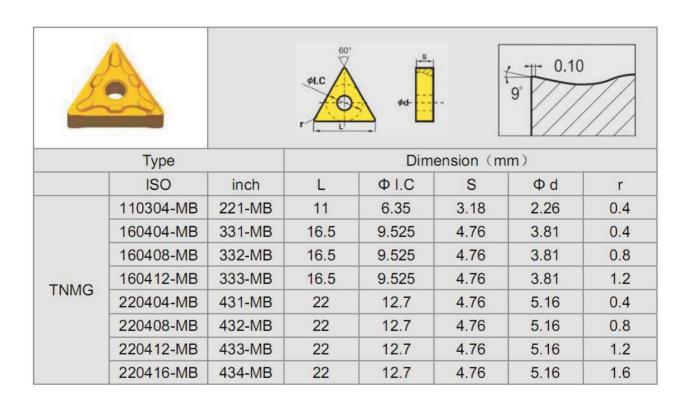




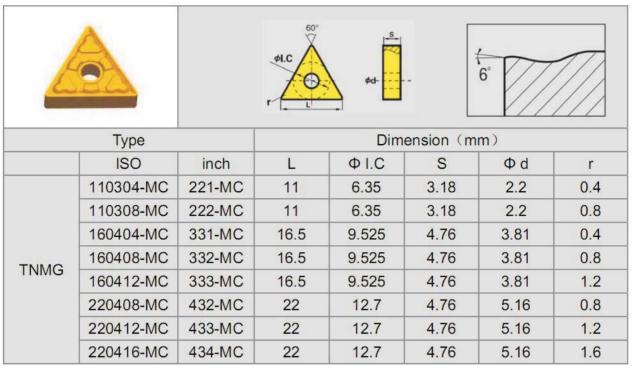


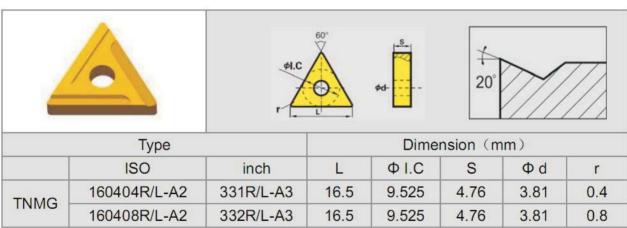


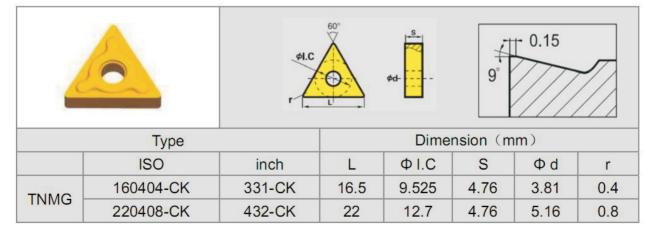




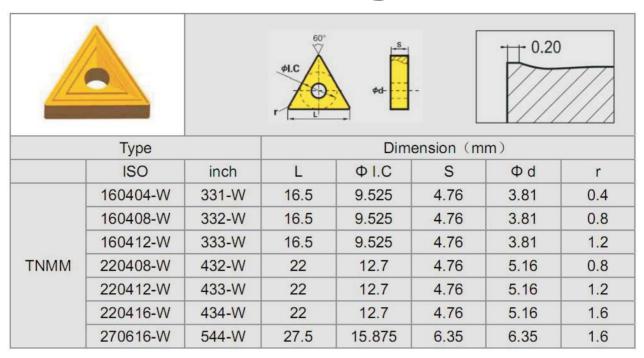


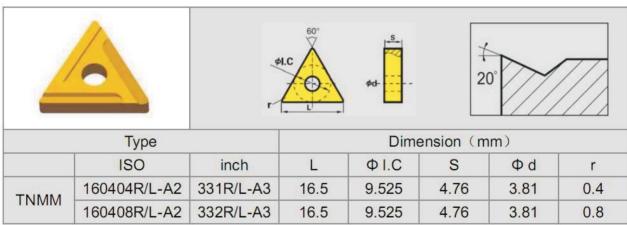


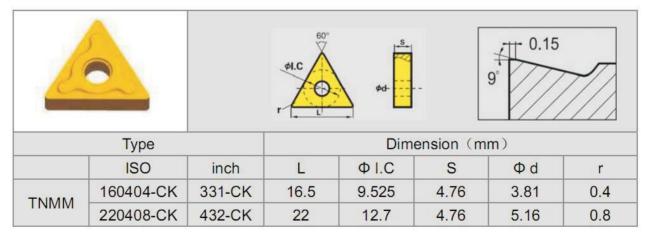




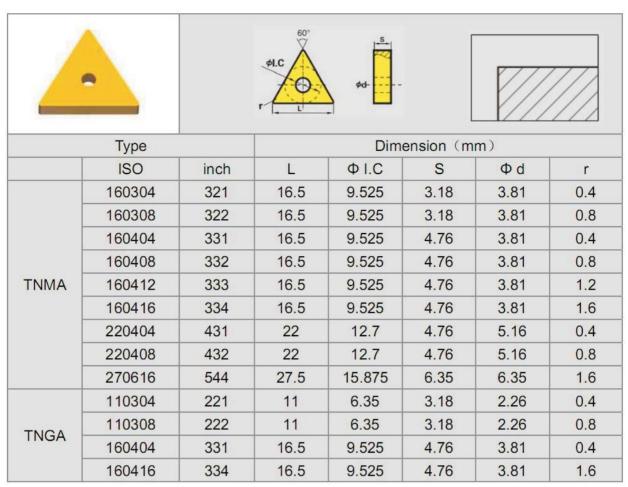


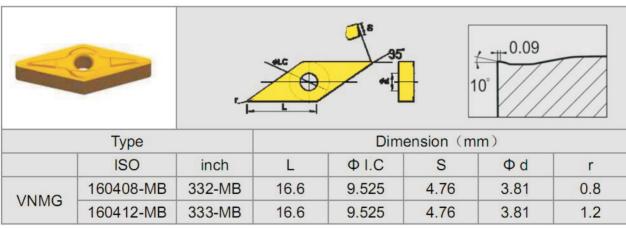


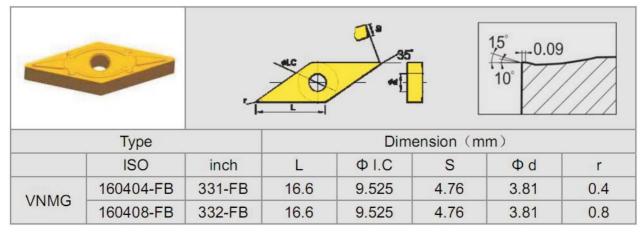




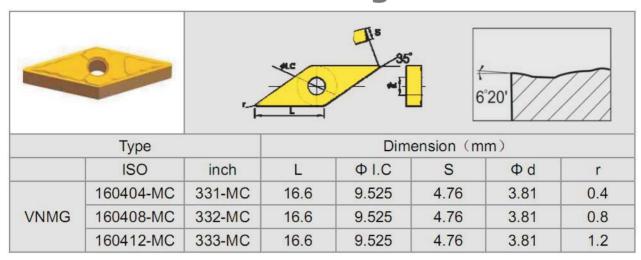


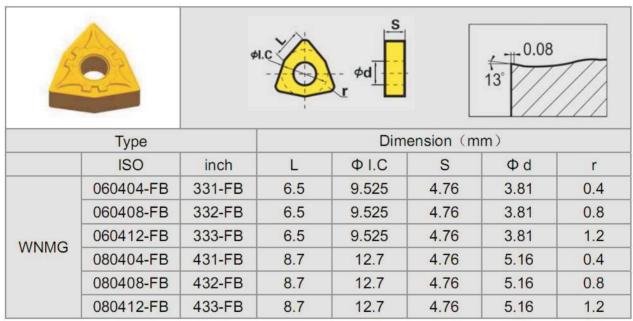


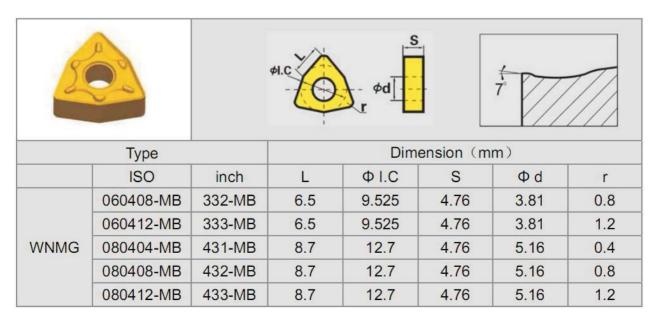




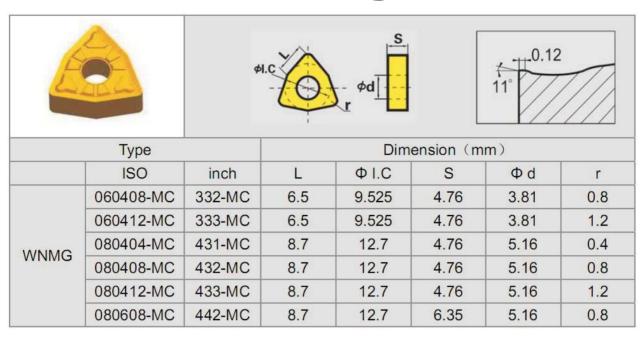


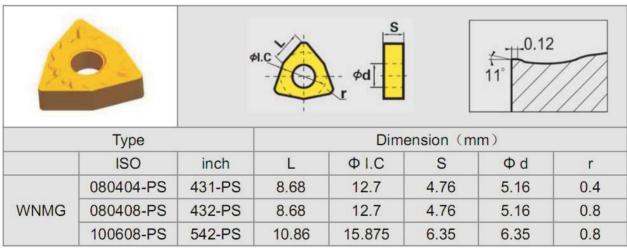


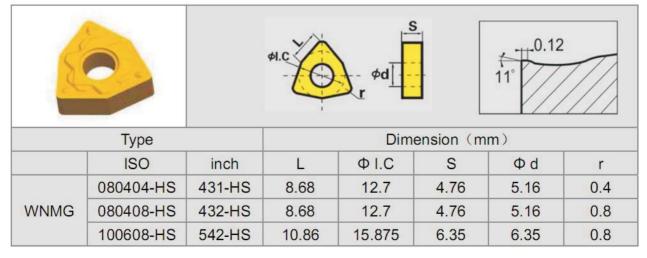




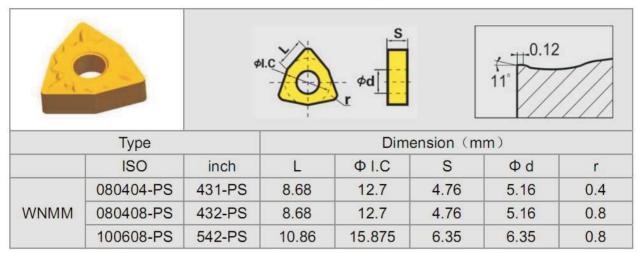


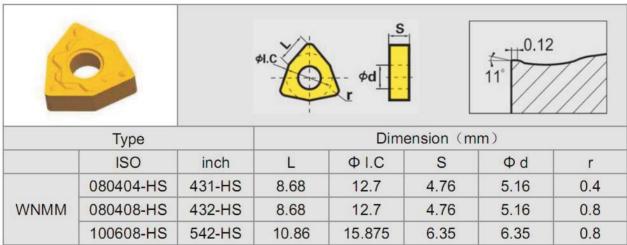






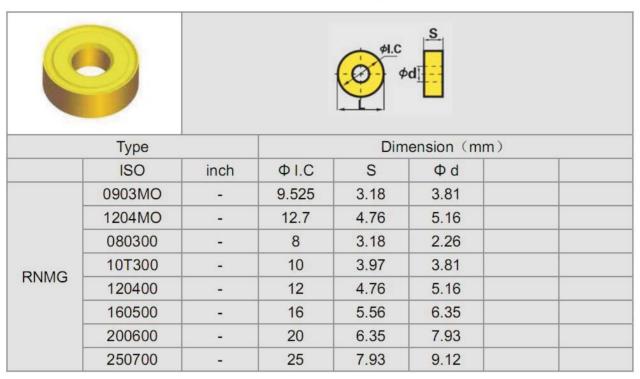


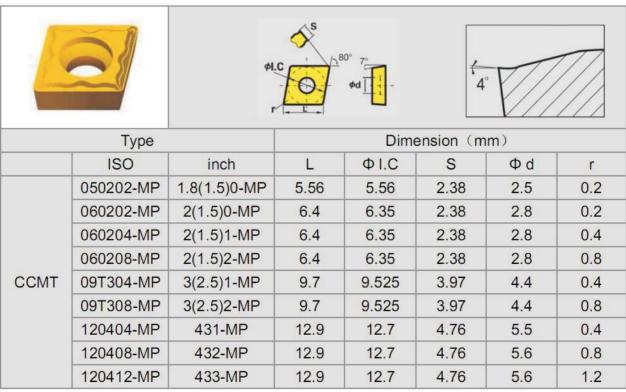




			øl.c	φd -	S				
	Type			Dimension (mm)					
	ISO	inch	L	Ф І.С	S	Φd	r		
	06T308	3(2.5)2	6.5	9.525	3.97	3.81	0.8		
	060408	332	6.5	9.525	4.76	3.81	0.8		
WNMA	080404	431	8.7	12.7	4.76	5.16	0.4		
	080412	433	8.7	12.7	4.76	5.16	1.2		
	080416	434	8.7	12.7	4.76	5.16	1.6		

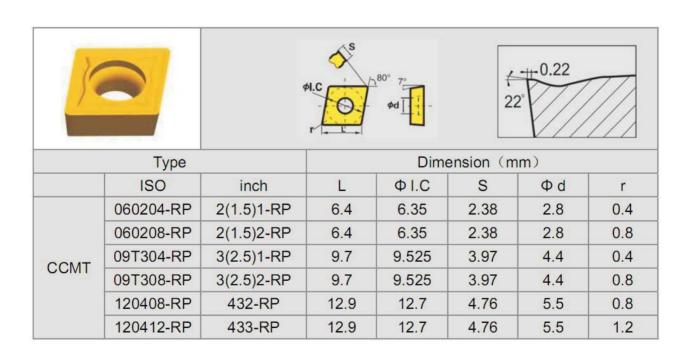




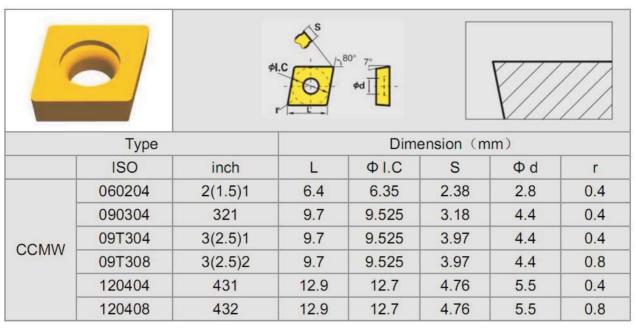


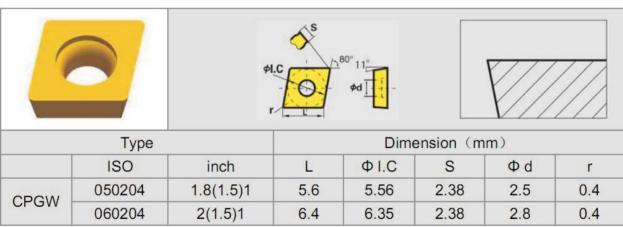


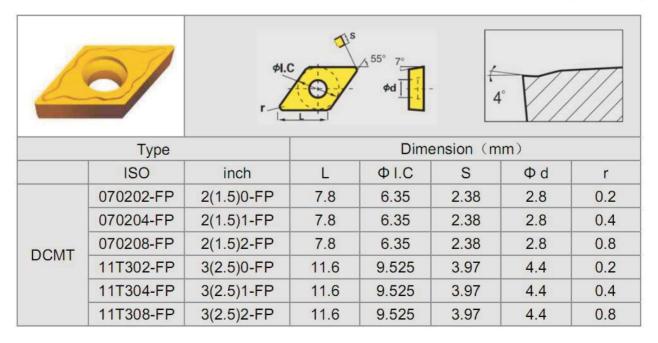
30		d 4°						
Туре			Dimension (mm)					
	ISO	inch	L	Ф1.С	S	Φd	r	
	050202-FP	1.8(1.5)0-FP	5.56	5.56	2.38	2.5	0.2	
	060202-FP	2(1.5)0-FP	6.4	6.35	2.38	2.8	0.2	
CONT	060204-FP	2(1.5)1-FP	6.4	6.35	2.38	2.8	0.4	
CCMT	060208-FP	2(1.5)2-FP	6.4	6.35	2.38	2.8	0.8	
	09T308-FP	3(2.5)2-FP	9.7	9.525	3.97	4.4	0.8	
	120404-FP	431-FP	12.9	12.7	4.76	5.5	0.4	



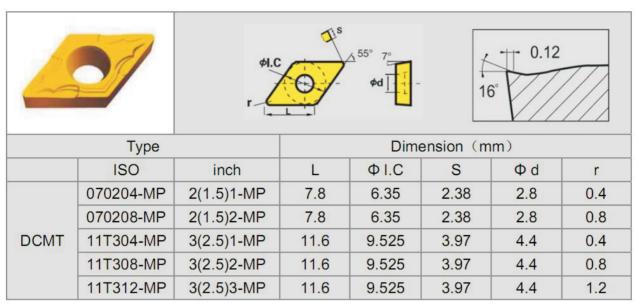


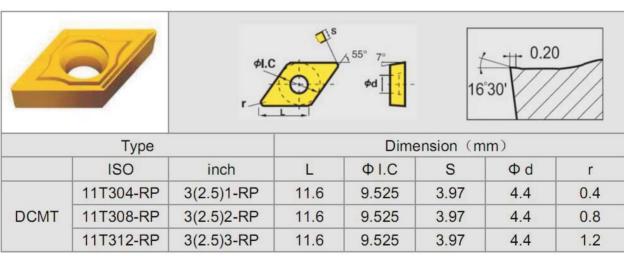


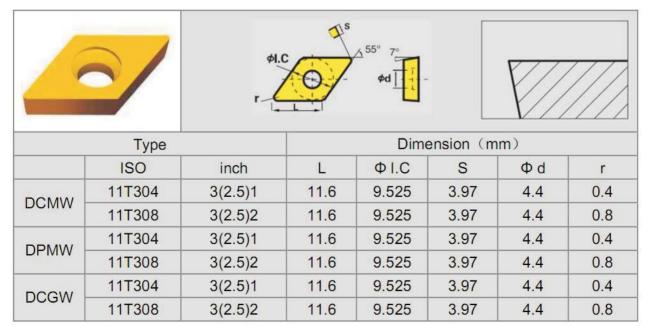




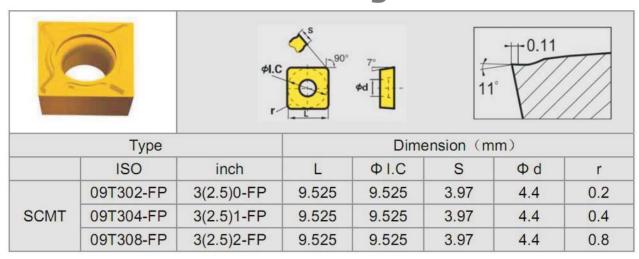


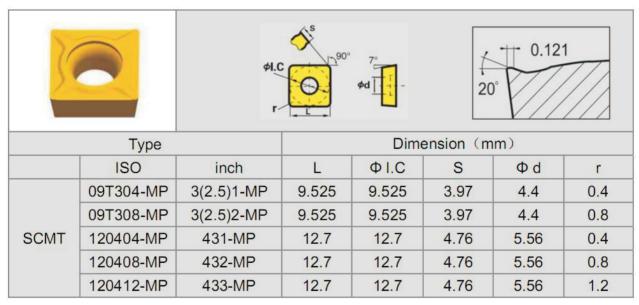


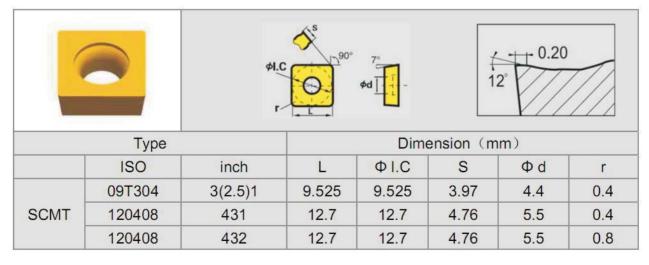




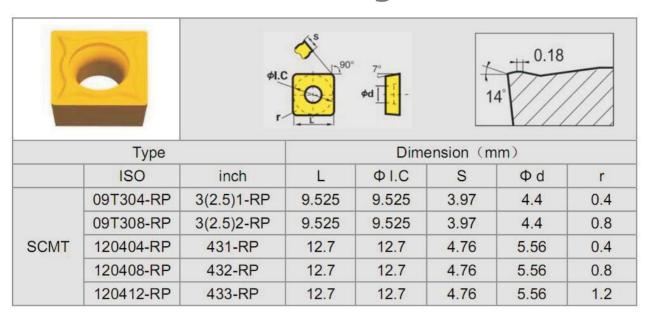


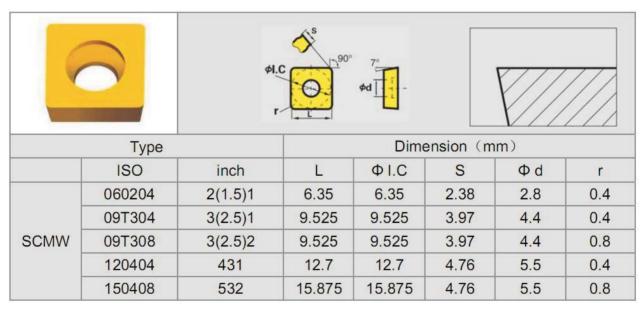


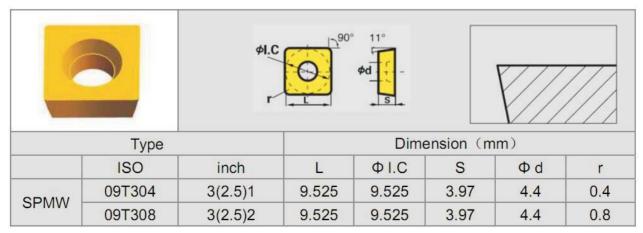




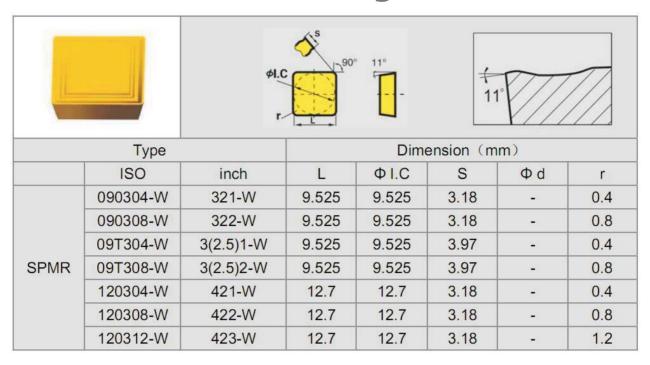


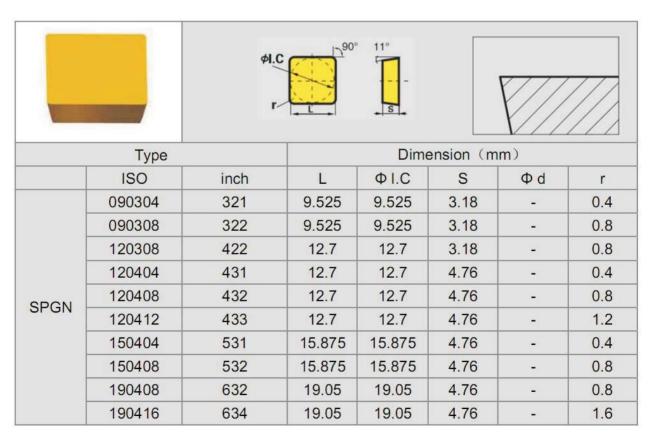




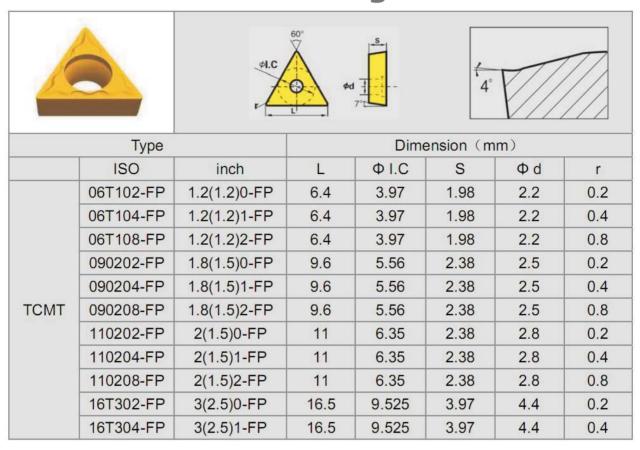


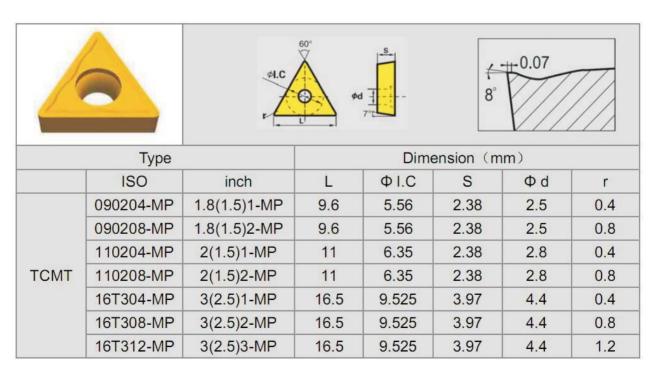




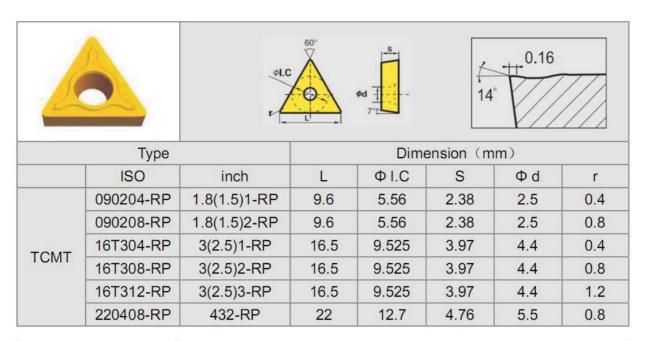


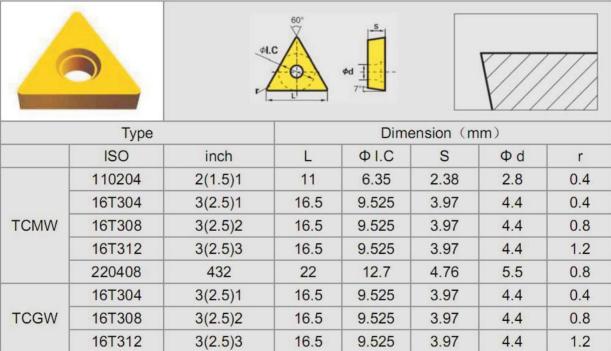


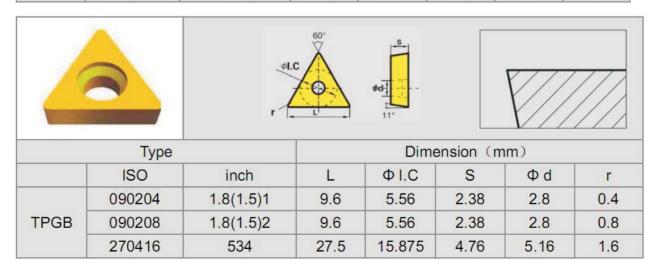




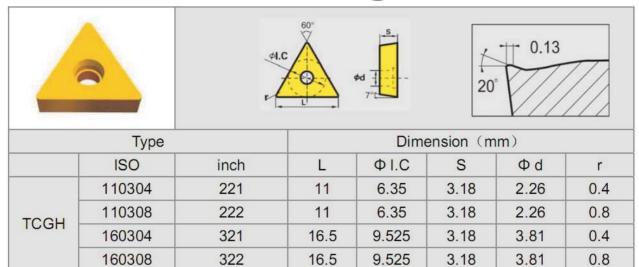


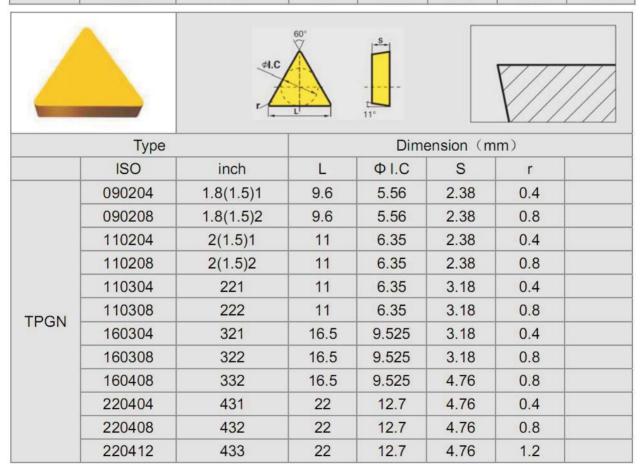




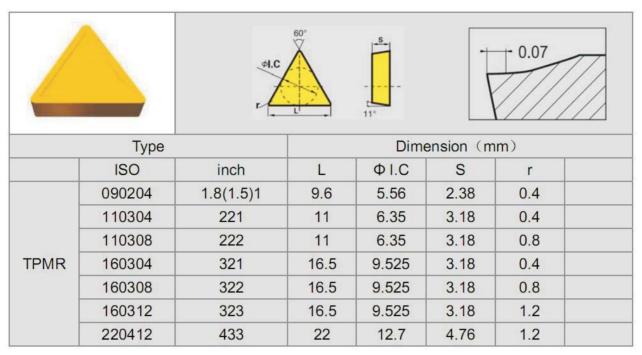


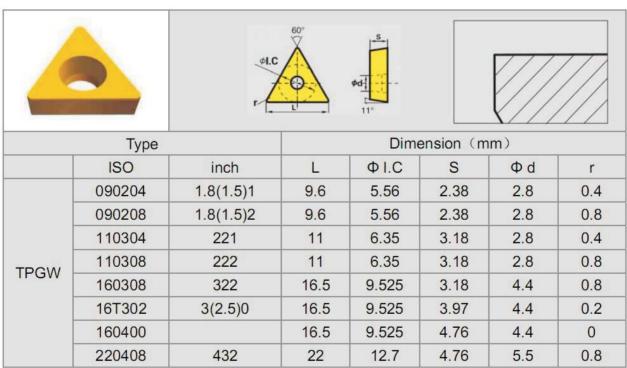




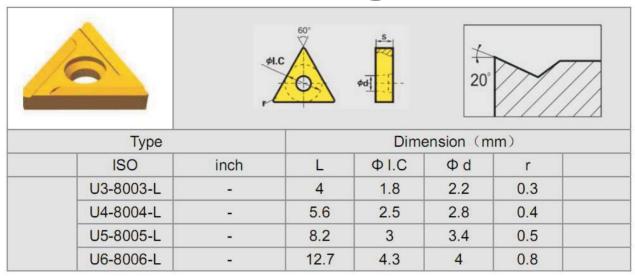


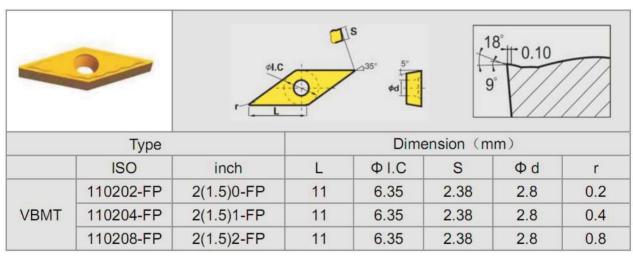


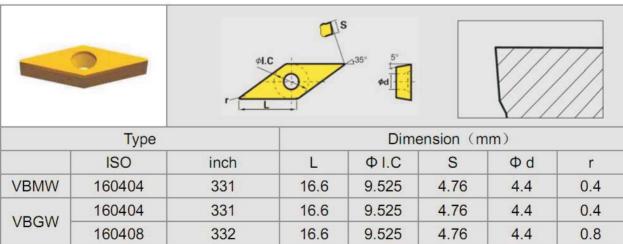




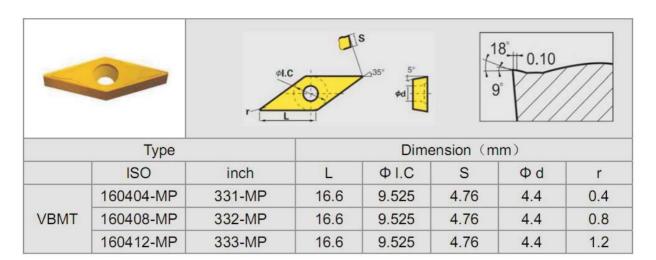


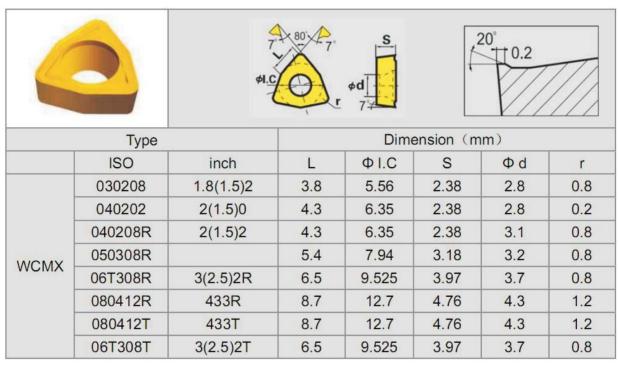


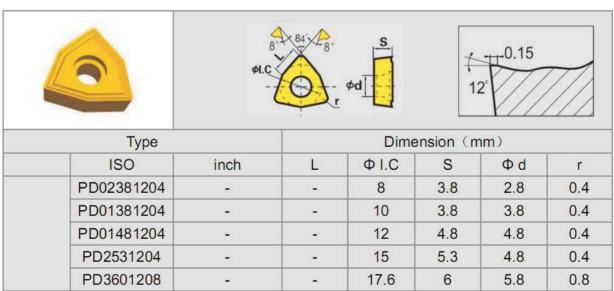




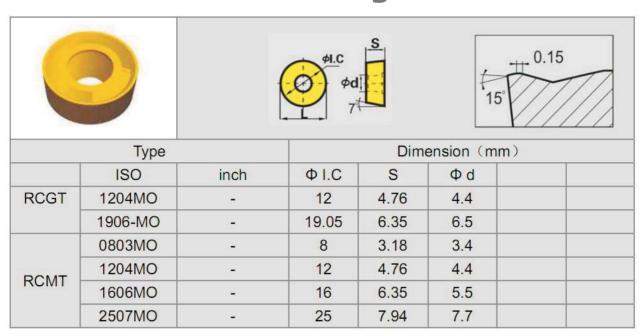


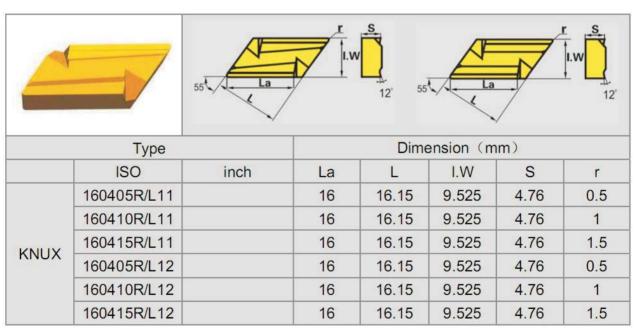






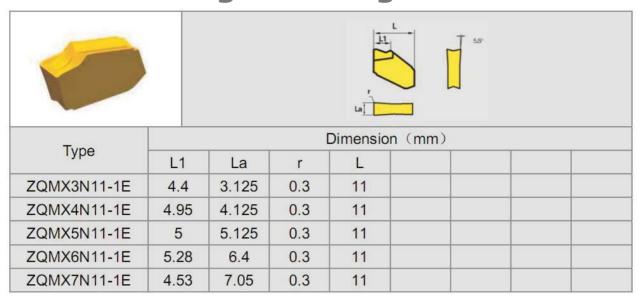


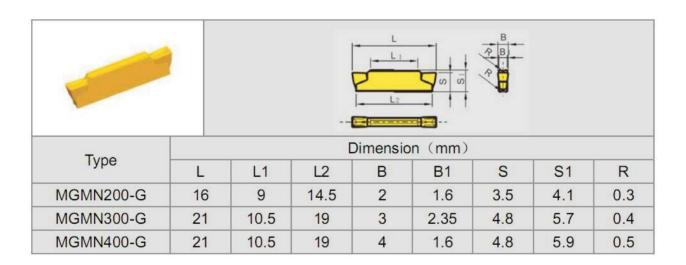






Parting Grooving Inserts

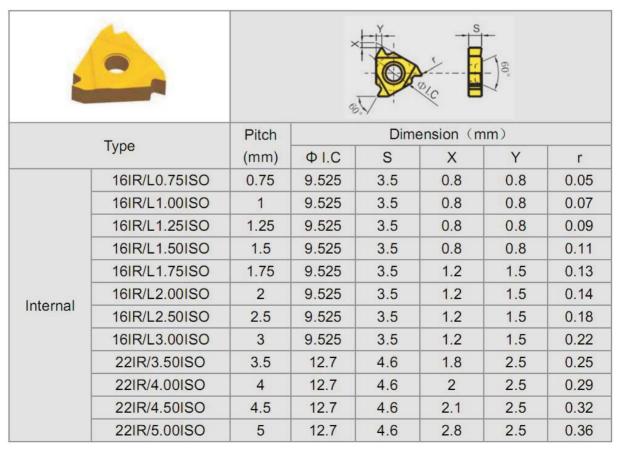






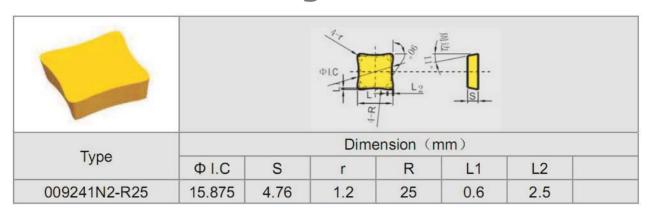
Threading Inserts

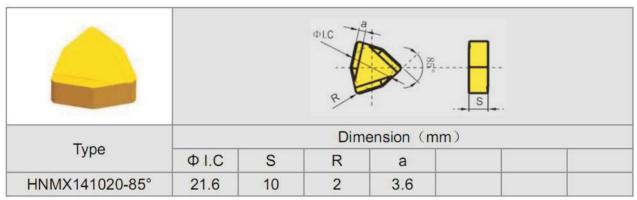
		S S S S S S S S S S S S S S S S S S S							
	Туре		Pitch Dimension (mm)						
			Ф І.С	S	X	Y	r		
	16ER/L0.75ISO	0.75	9.525	3.5	0.8	0.8	0.11		
	16ER/L1.00ISO	1	9.525	3.5	0.8	0.8	0.14		
	16ER/L1.25ISO	1.25	9.525	3.5	0.8	0.8	0.18		
	16ER/L1.50ISO	1.5	9.525	3.5	0.8	0.8	0.22		
	16ER/L1.75ISO	1.75	9.525	3.5	1.2	1.5	1.25		
External	16ER/L2.00ISO	2	9.525	3.5	1.2	1.5	1.29		
External	16ER/L2.50ISO	2.5	9.525	3.5	1.2	1.5	1.36		
	16ER/L3.00ISO	3	9.525	3.5	1.2	1.5	1.43		
	22ER/L3.50ISO	3.5	12.7	4.6	1.8	2.5	0.5		
	22ER/L4.00ISO	4	12.7	4.6	1.8	2.5	0.58		
	22ER/L4.50ISO	4.5	12.7	4.6	1.8	2.5	0.65		
	22ER/L5.00ISO	5	12.7	4.6	1.8	2.5	0.76		

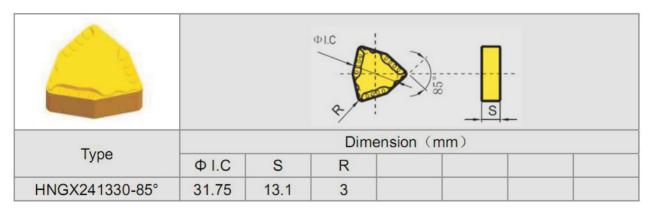


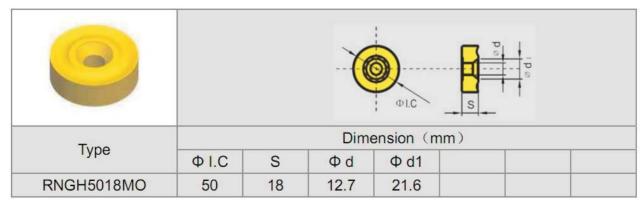


Peeling Inserts

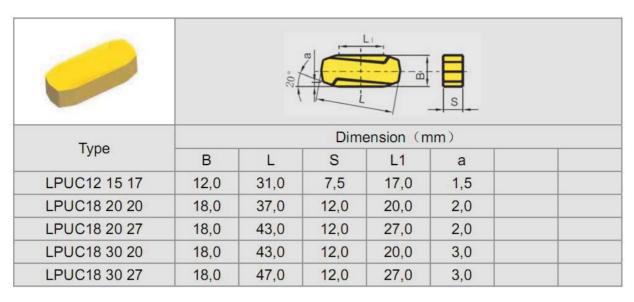


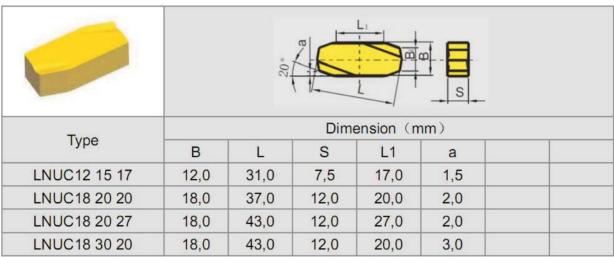


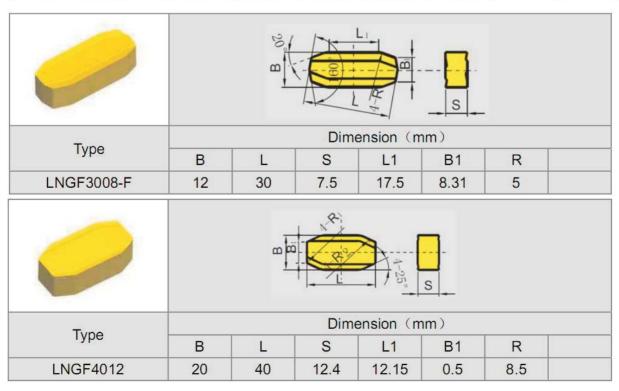






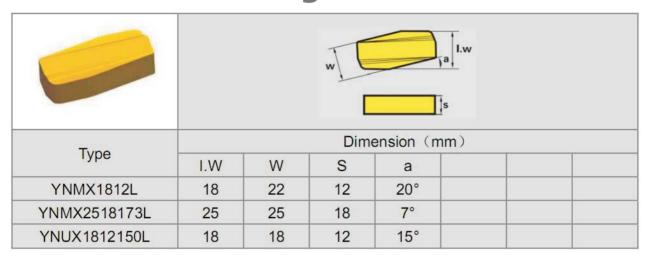


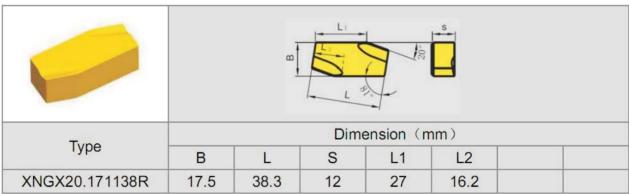


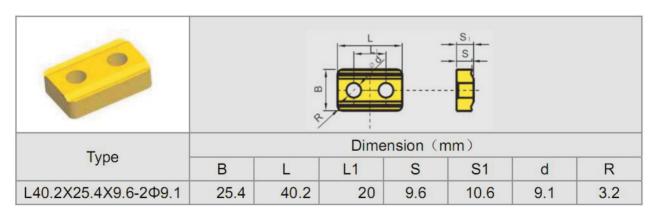


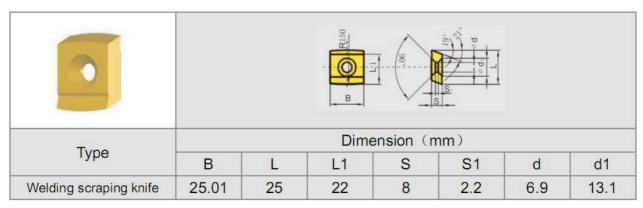


Peeling Inserts

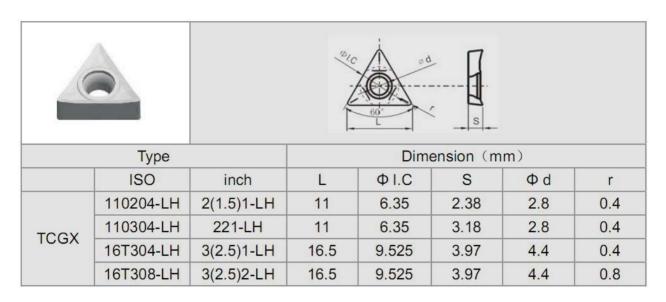


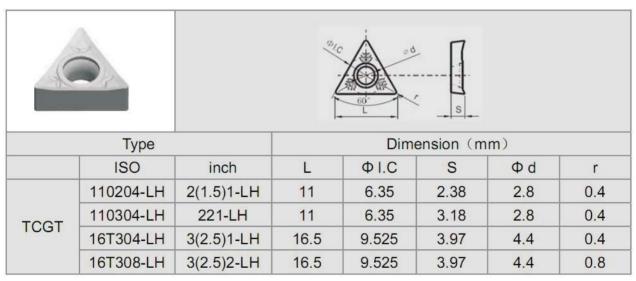


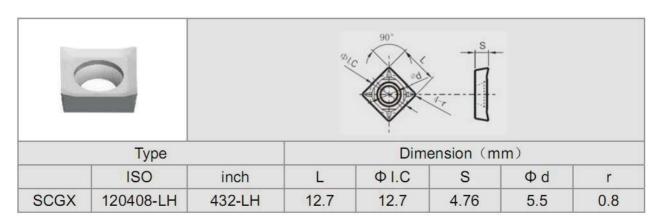




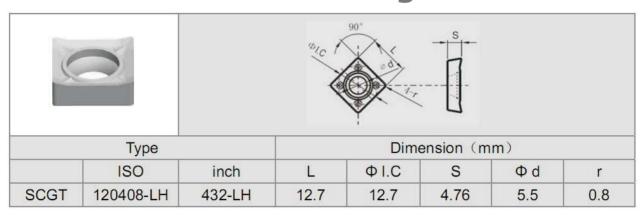


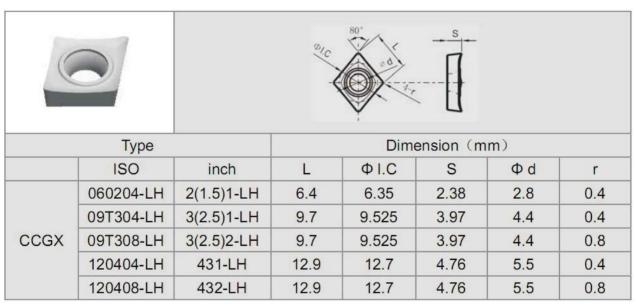


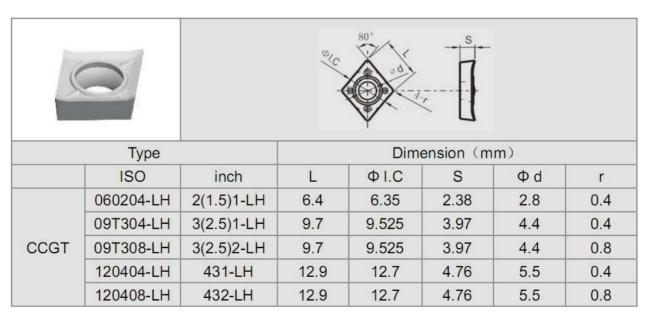




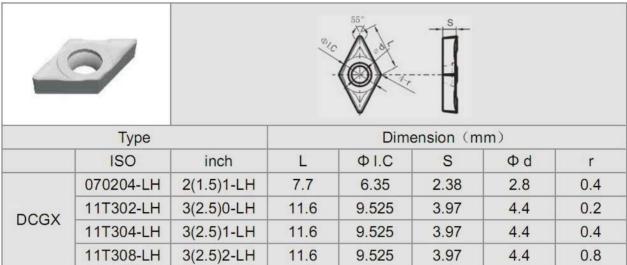


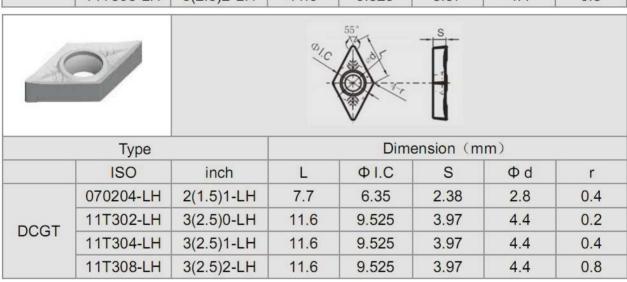


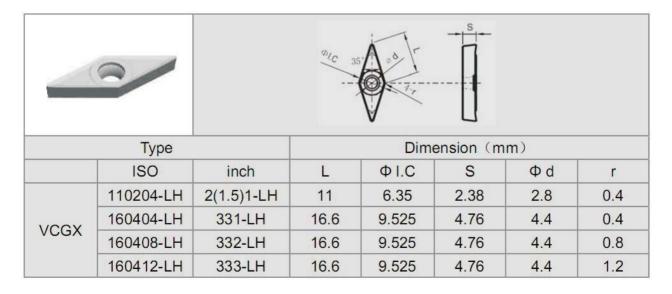




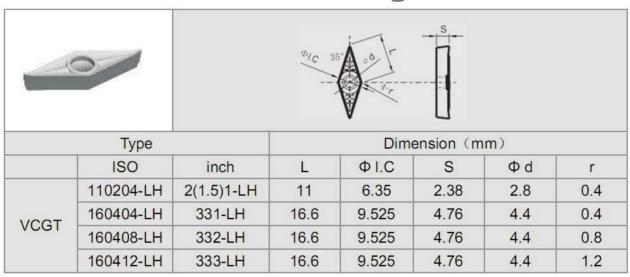


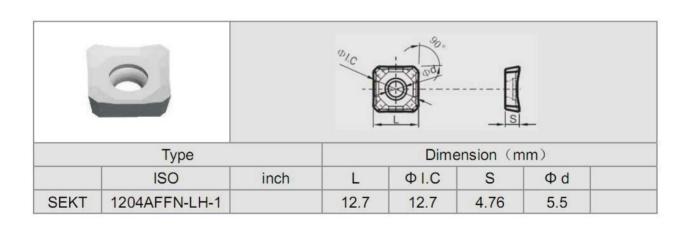




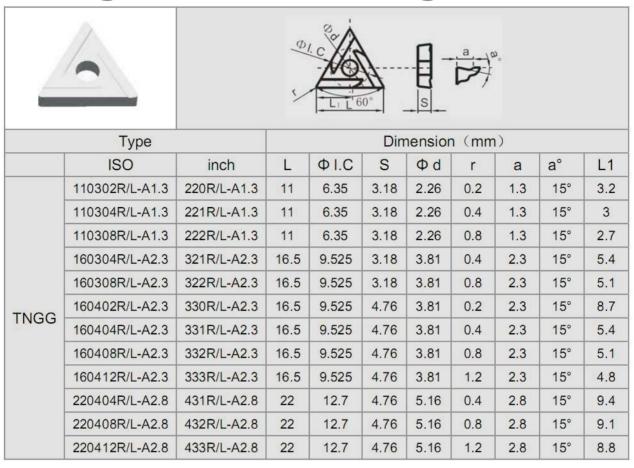


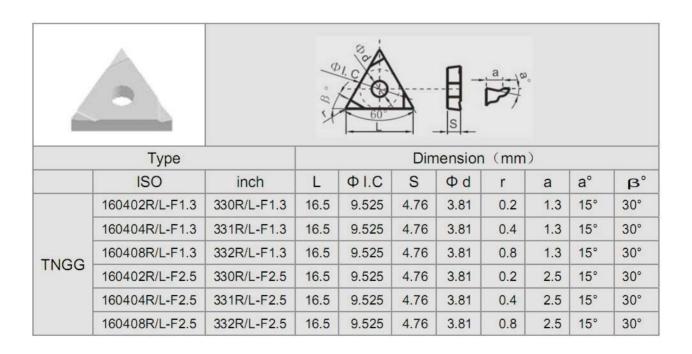




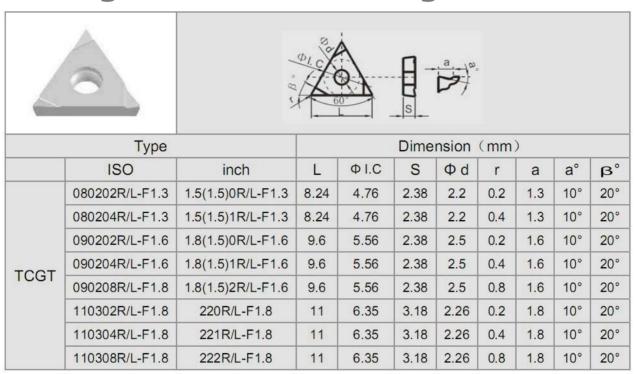


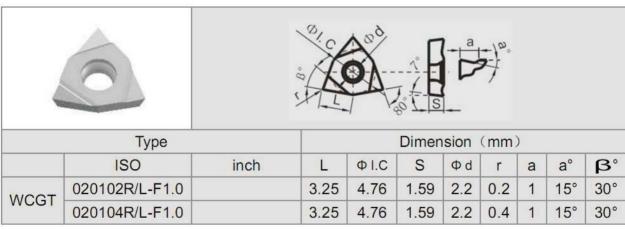


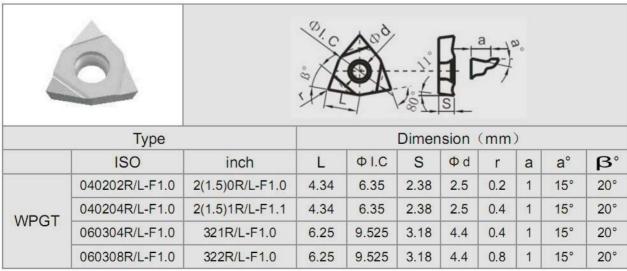




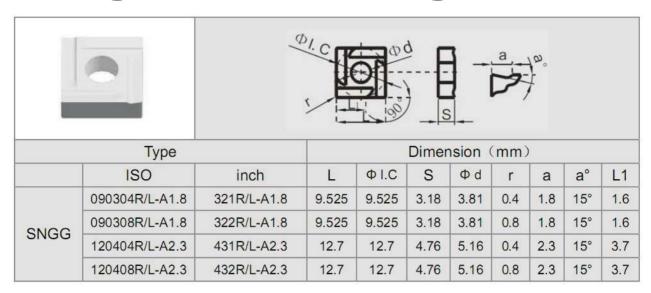


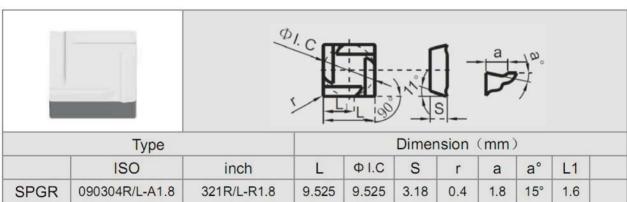


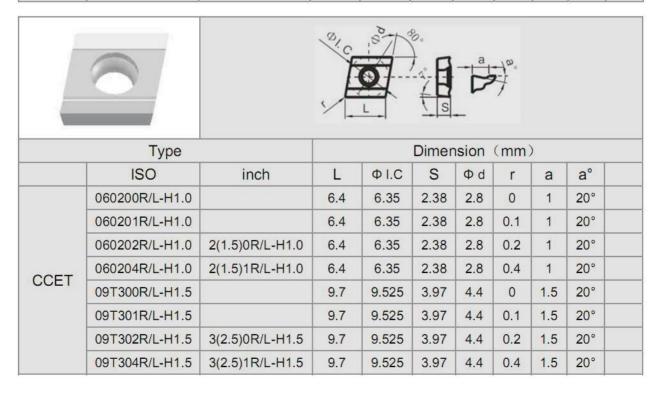




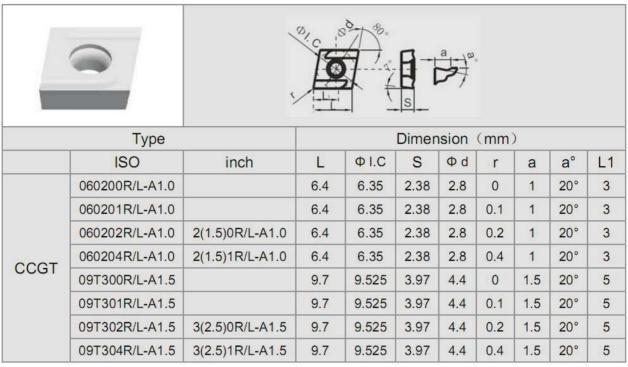


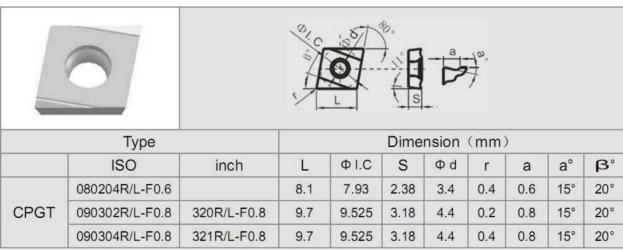


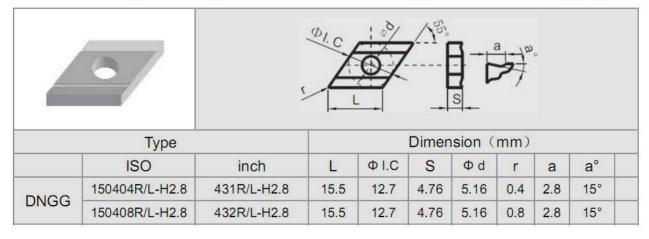




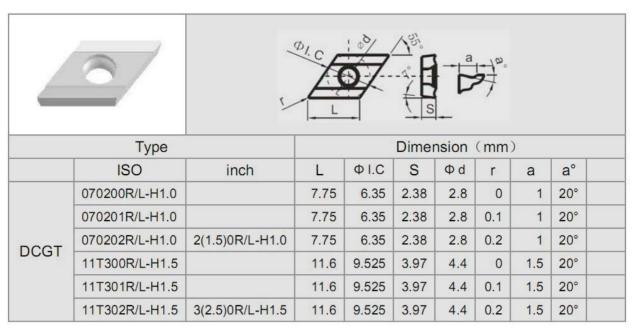


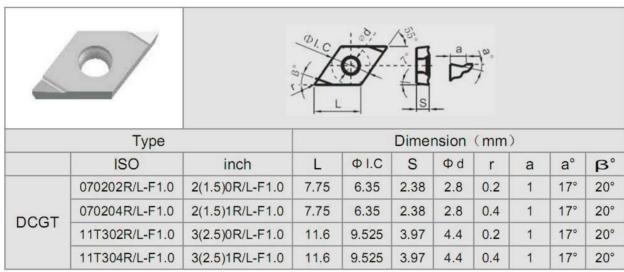


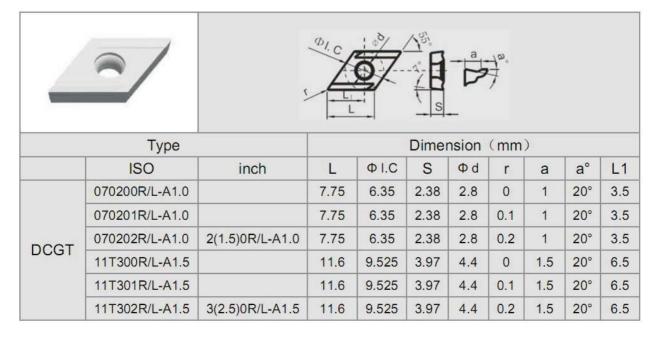




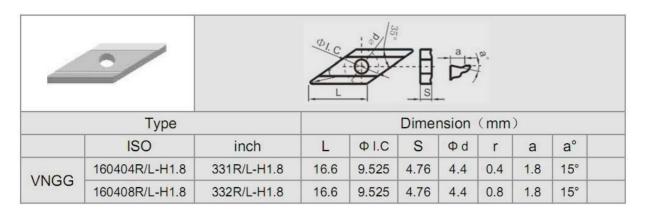


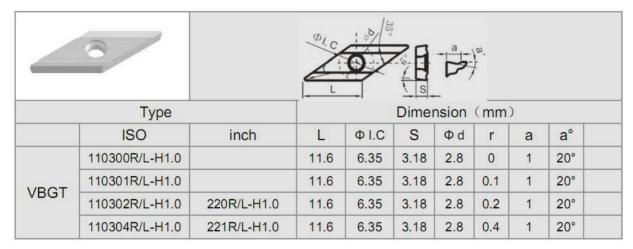


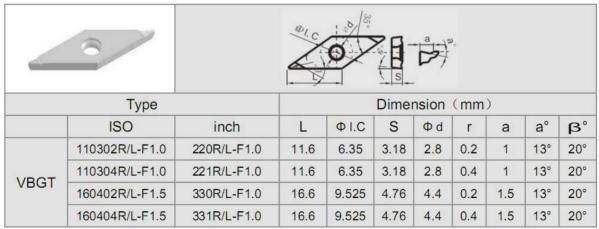


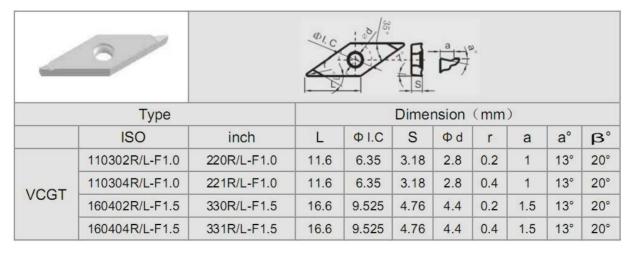




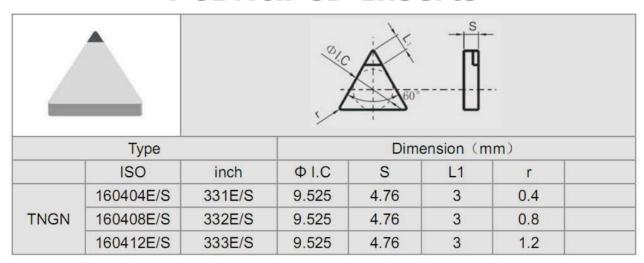


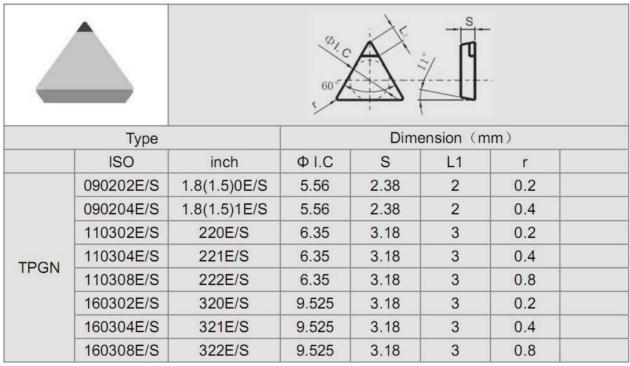


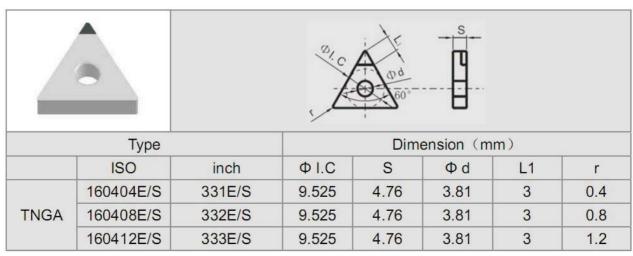




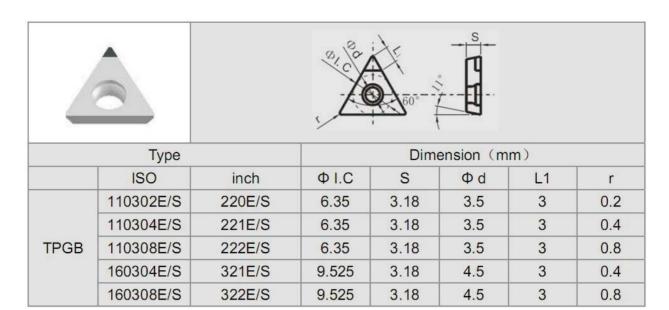


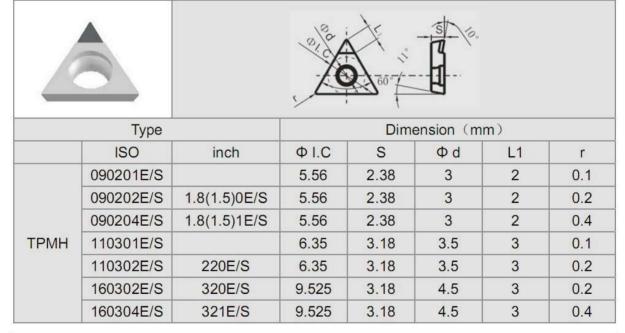


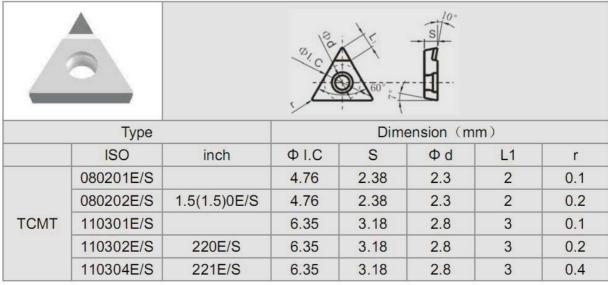




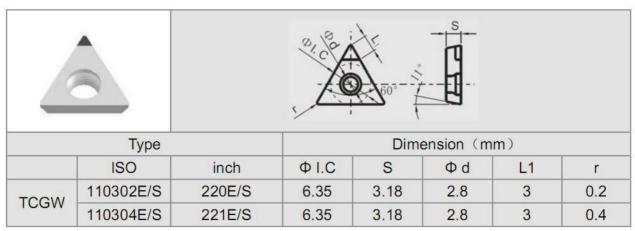


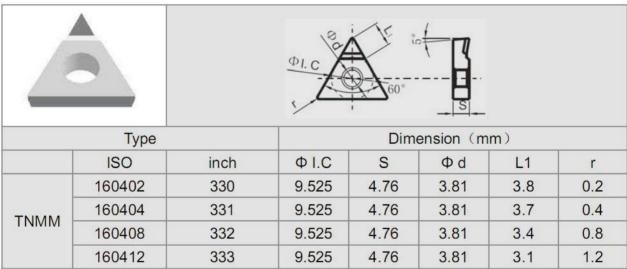


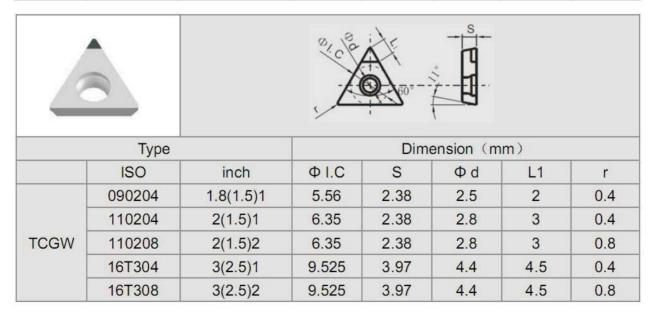




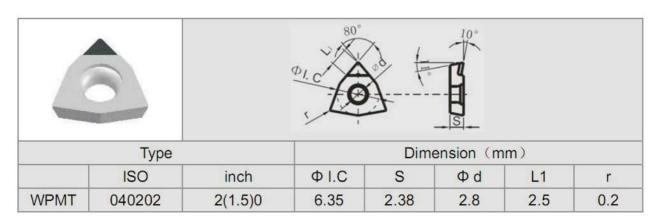


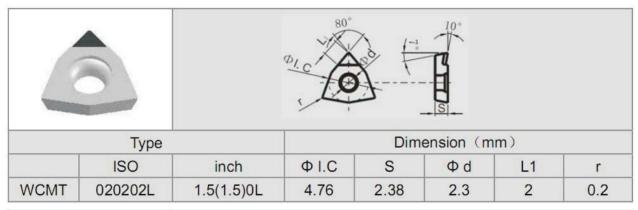


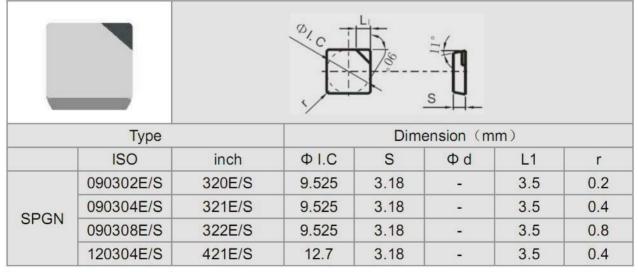


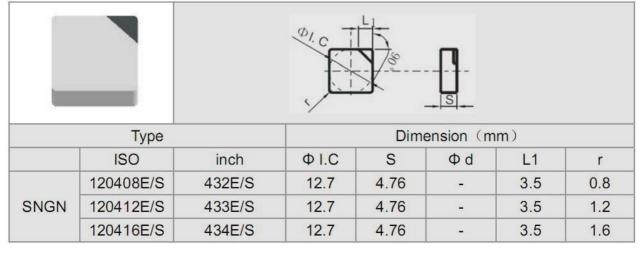




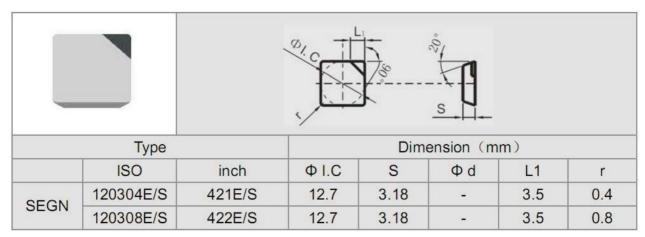


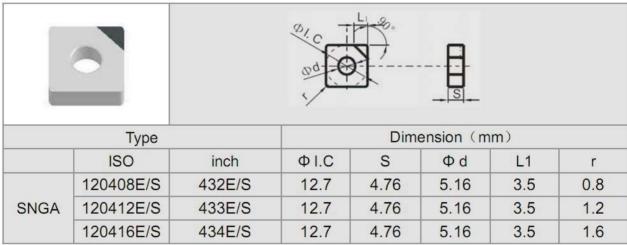


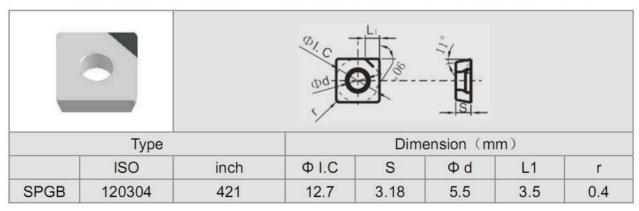


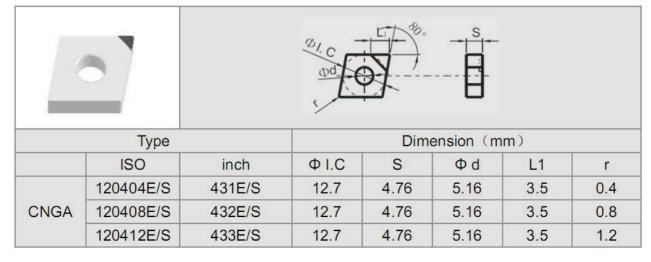




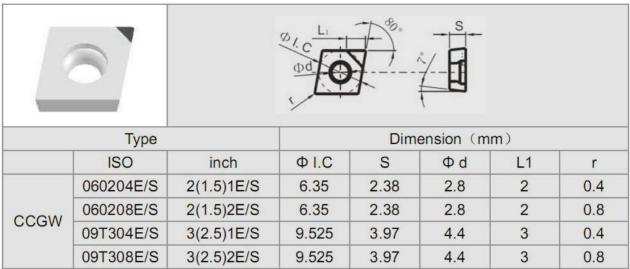


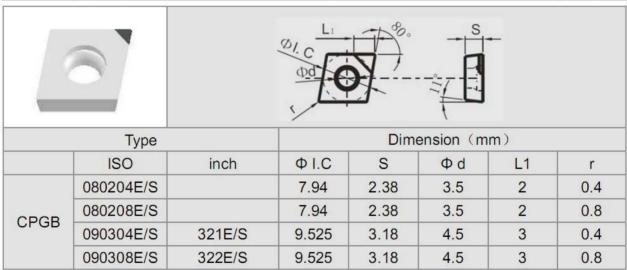


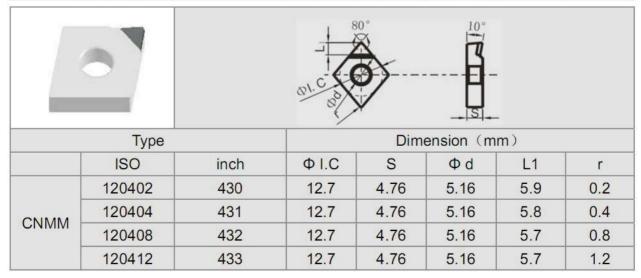




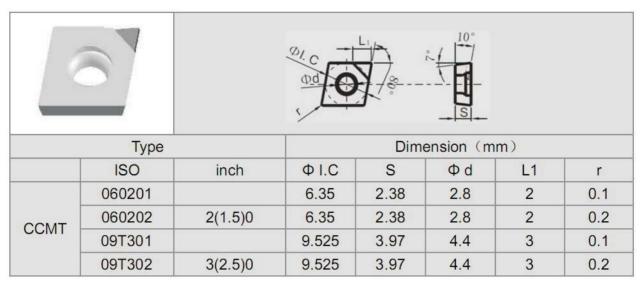


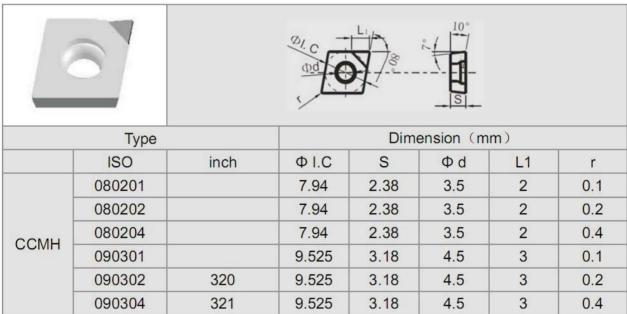


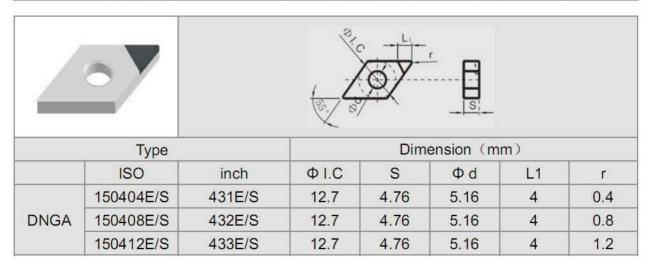




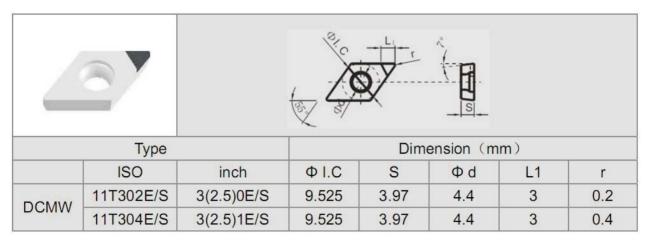


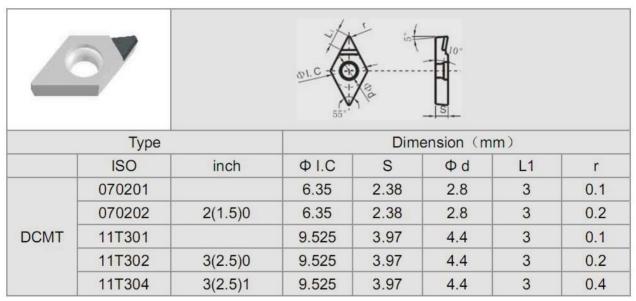


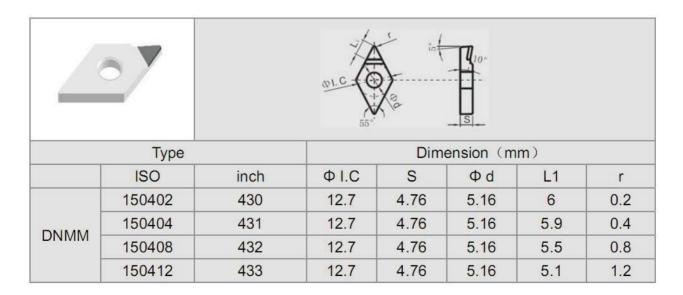




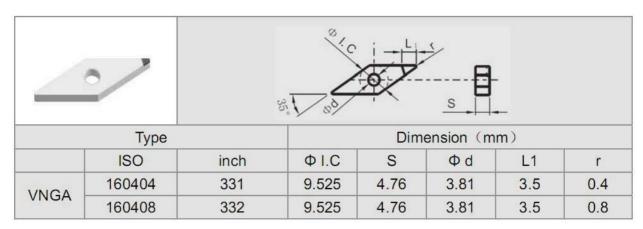


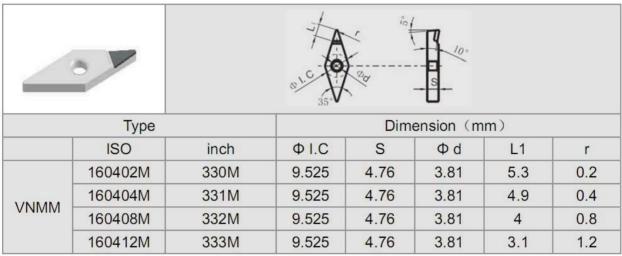


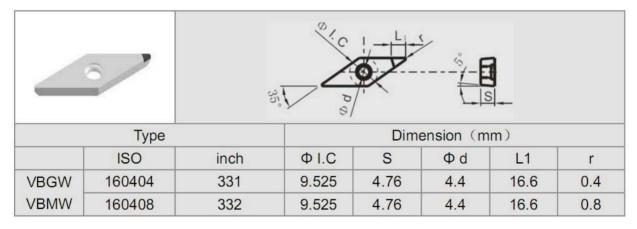


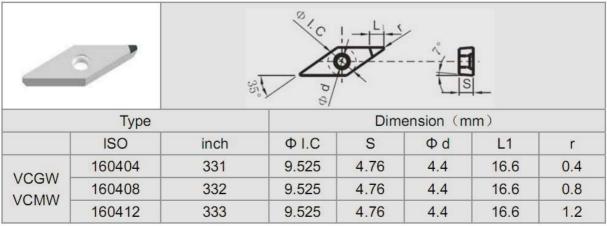






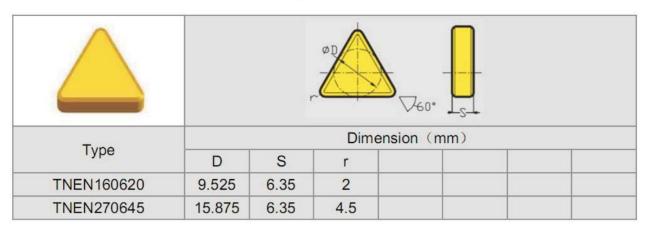


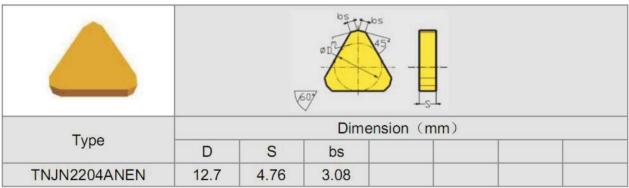


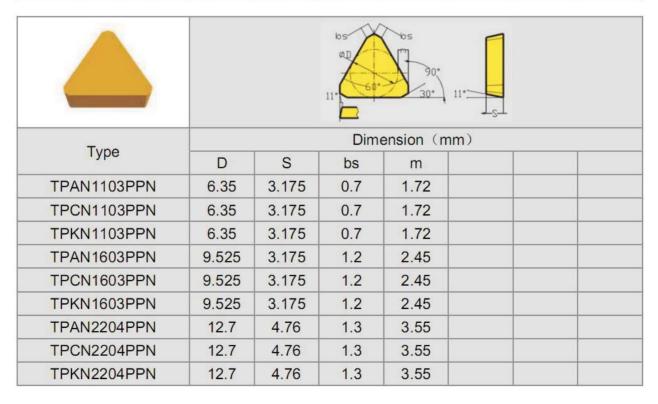




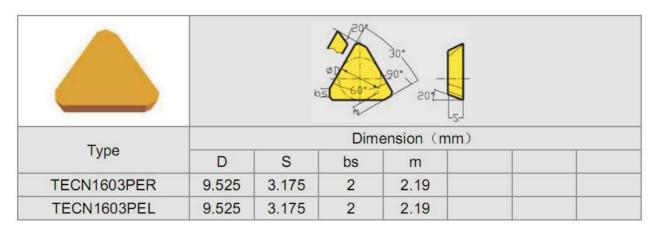
Milling Inserts









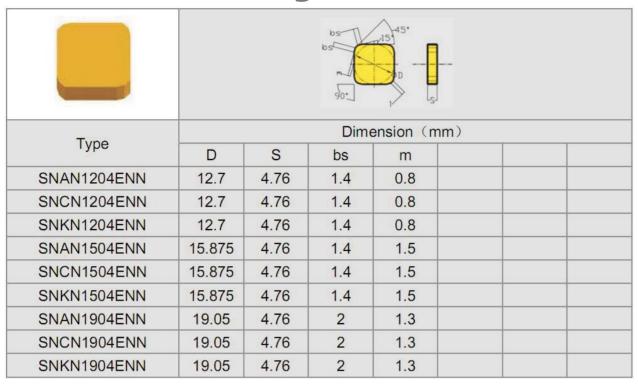


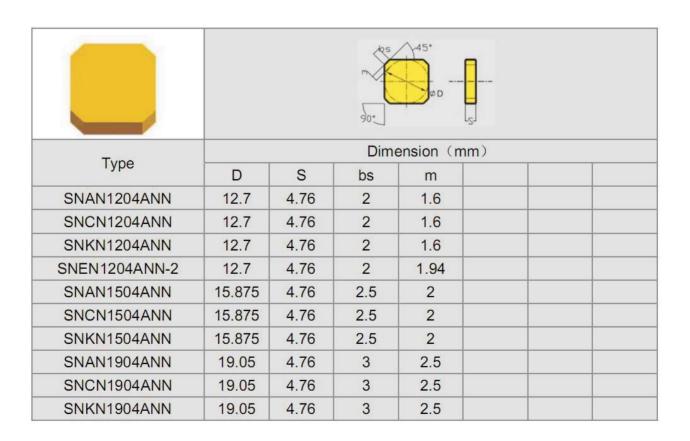
	0.7 11°								
Tona		Dimension (mm)							
Туре	D	S	bs	m					
TPAN1603PDR	9.525	3.175	1.3	2.45					
TPAN1603PDL	9.525	3.175	1.3	2.45					
TPCN1603PDR	9.525	3.175	1.3	2.45					
TPCN1603PDL	9.525	3.175	1.3	2.45					
TPKN1603PDR	9.525	3.175	1.3	2.45					
TPKN1603PDL	9.525	3.175	1.3	2.45					
TPAN2204PDR	12.7	4.76	1.4	3.55					
TPAN2204PDL	12.7	4.76	1.4	3.55					
TPCN2204PDR	12.7	4.76	1.4	3.55					
TPCN2204PDL	12.7	4.76	1.4	3.55					
TPKN2204PDR	12.7	4.76	1.4	3.55					
TPKN2204PDL	12.7	4.76	1.4	3.55					

			05 60°	90°			
Tuno	Dimension (mm)						
Type	D	S	bs	b			
TFAN2203PFR	12.7	3.175	2.5	0.7			
TFAN2203PFL	12.7	3.175	2.5	0.7			



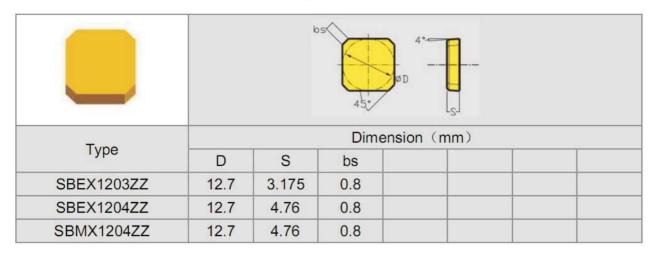
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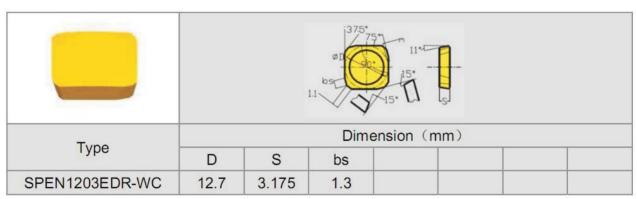


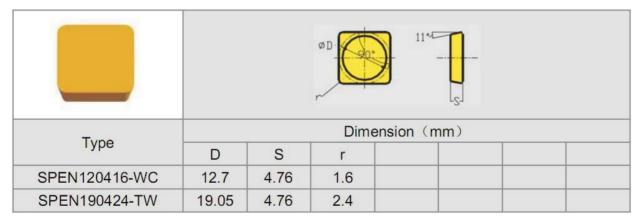


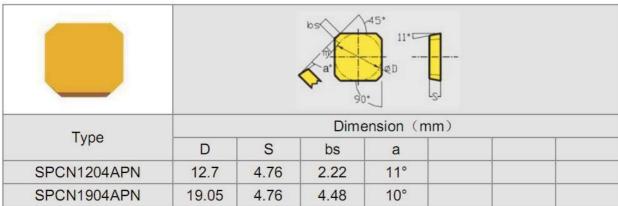


Milling Inserts

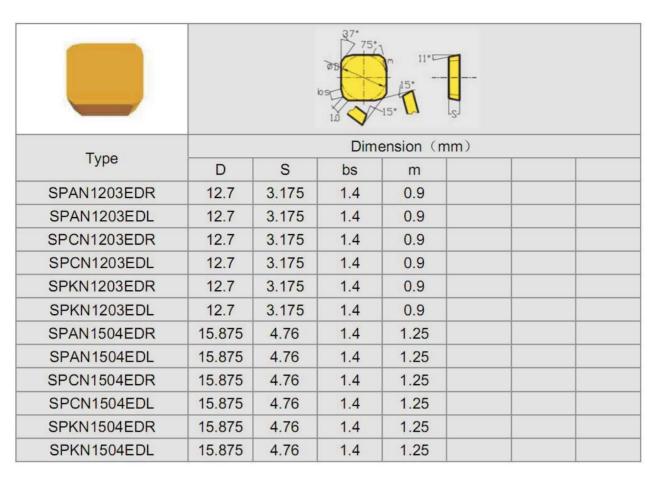


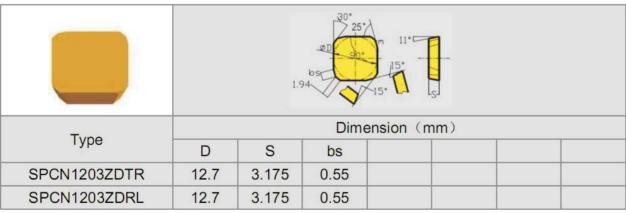






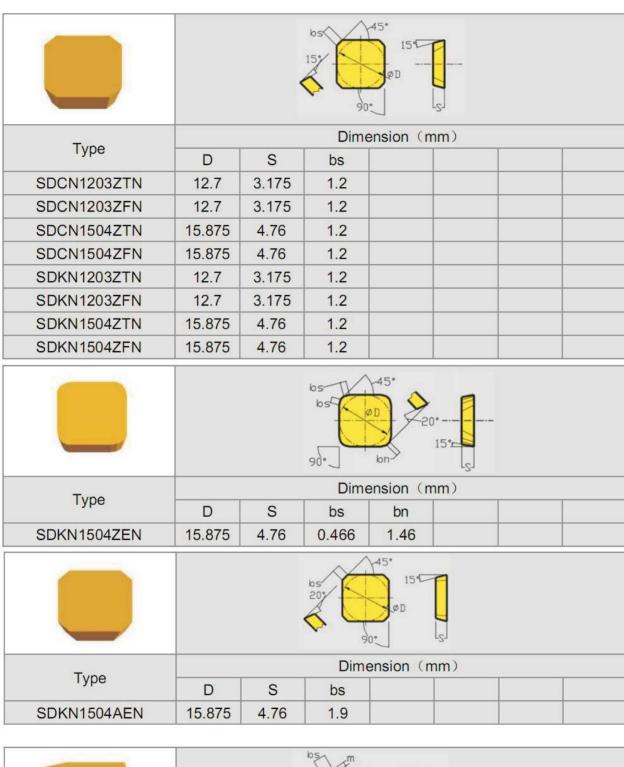






			øp	90*			
Tuno	Dimension (mm)						
Type	D	S	r				
SPEN120408	12.7	4.76	0.8				
SPEN150412	15.875	4.76	1.2				
SPEN190416	19.05	4.76	1.6				

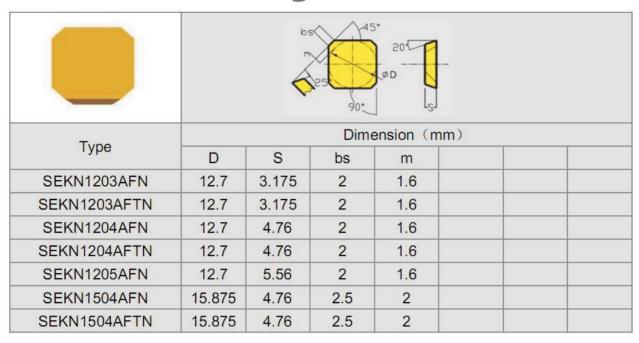


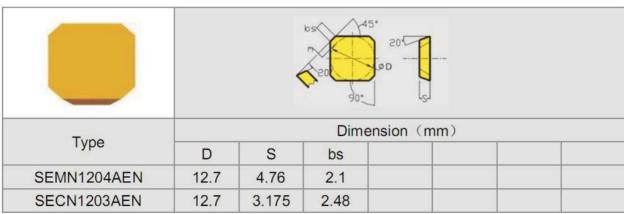


		90	bs m	20° 50° 5		
Tuna	Dimension (mm)					
Type	D	S	bs	m		
SECN1203EER	12.7	3.175	2.5	0.8		
SECN1203EEL	12.7	3.175	2.5	0.8		



Milling Inserts

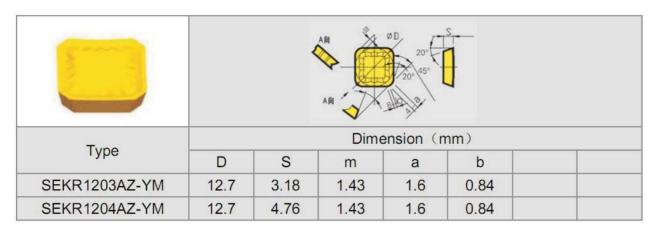


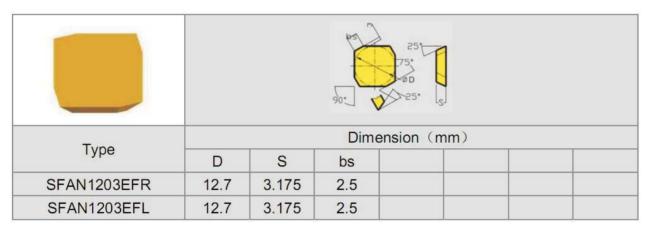


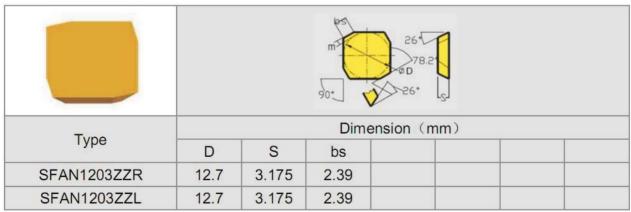
			bs 27	204 204 30*				
Typo	Dimension (mm)							
Type	D	S	bs					
SEKN1204AZ	12.7	4.76	2					
SEMN1204AZ	12.7	4.76	2					
SEKN1504AZ	15.875	4.76	2					
SEMN1203AZ	12.7	3.175	2					
SEHN1204AZ	12.7	4.76	2					

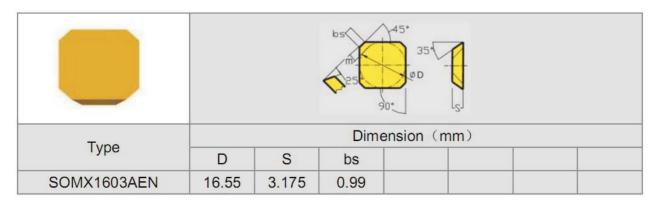


Milling Inserts

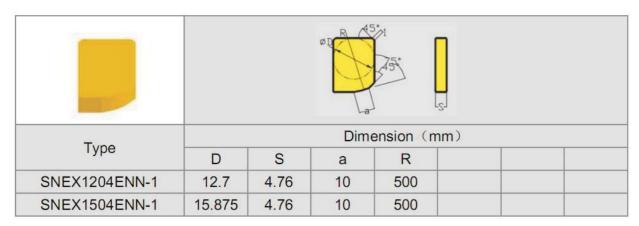


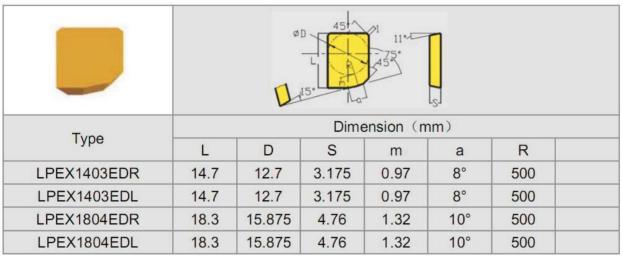


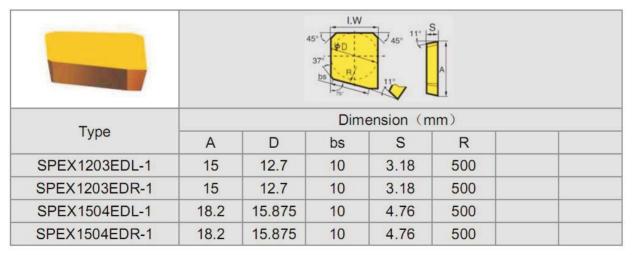






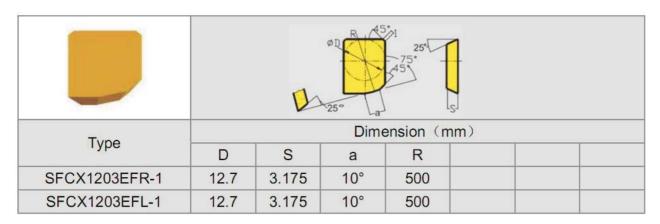






		D	ØD 459	1 20°- 45°			
Tymo		Dimension (mm)					
Туре	D	S	а	R			
SECX1203EER-1	12.7 3.175 10° 500						
SECX1203EEL-1	12.7	3.175	10°	500			



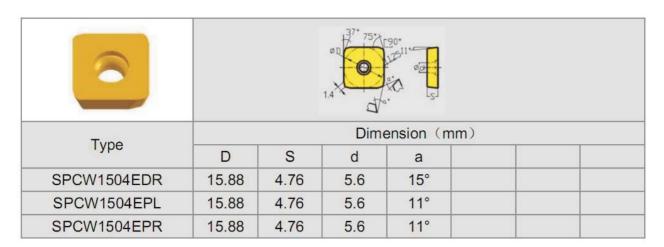


<u>a</u>		,	D D D	45.90° b	110	
Typo	Dimension (mm)					
Туре	D	S	bs	d	b	
TPCW2204PDR	12.7	4.76	1.4	5.6	0.7	
TPCW2204PDL	12.7	4.76	1.4	5.6	0.7	

	ØD 15° 11° 11° 11° 11° 11° 11° 11° 11° 11°						
Typo			Dim	ension (mm)			
Туре	D	S	d				
CPCW1204PDR	12.7	4.76	5.5				

Tuno			Dim	ension (mm)				
Type	D	S	а					
P2800-0	9.525	3.175	14°					
P2808-1	12.7	4.76	11°					
P2809-1	12.7	4.76	11°					
P2803-1	12.7	4.76	11°					
P2800-2	15.88	4.76	11°					
P28415-0	9.525	3.175	14°					
P28495-0	12.7	4.76	11°					



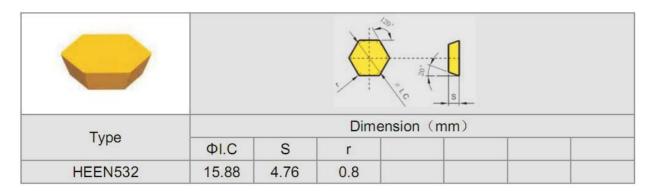


3				00-1	
Time			Dim	ension (mm)	
Type	D	S	a		
P22215-00	8	2.38	14°		
P22215-14	12	4.76	11°		

8			42°	30	
Tuna		Dime	nsion (mr	n)	-
Type	B*L	S	d	a	
P2700-3	9.525 * 15	3.175	4.5	14°	
P2706-3	12.7 * 15.88	4.76	5.5	11°	

Typo	Dimension (mm)						
Туре	ФІ.С	S	Фф				
RCKX1204MO-MP	12	4.76	4				
RCKX1204MO-RP	12	4.76	4				
RCKX1606MO-MP	16	6.35	5.56				
RCKX1606MO-RP	16	6.35	5.56				
RCKX2006MO-RP	20	6.35	6.55				





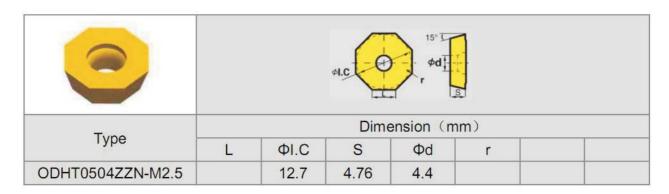
			ø.c.	26°		
Typo			Dime	ension (mn	n)	
Туре	L	ФІ.С	S	R		
OFXR0704-FB	7.45	17.94	4.76	0.8		

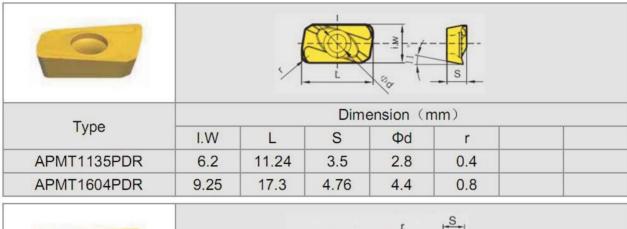
•			øl.c O	25° • • • • • • • • • • • • • • • • • •		
Tuno			Dime	ension (n	nm)	
Type	L	ФІ.С	S	Фd	r	
OFER070405-NN	7.46	18	4.76	2.3	0.5	

			øl.c	25°(Zod.	
Tuno		.,	Dime	ension (n	nm)	
Type	L	ФІ.С	S	Φd	r	
OFMT05T305-NN	5.26	12.7	3.97	4.4	0.5	
OFMT070405-NN	7.46	18	4.76	5.5	0.5	

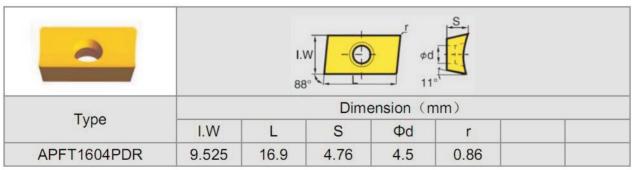
			øl.c	15° 5		
Tuno			Dime	ension (m	m)	
Туре	L	ФІ.С	S	Фd	r	
ODHW0504ZZN		12.7	4.76	4.4		







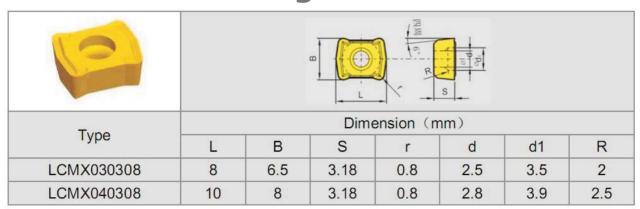
0	1.W ## ## ## ## ## ## ## ## ## ## ## ## ##						
Туре	Dimension (mm)						
	I.W	L	S	Фd	r		
APKT11T304-FC	6.5	12.24	3.6	2.8	0.4		
APKT160408-FC	9.33	17.877	4.76	4.4	0.8		

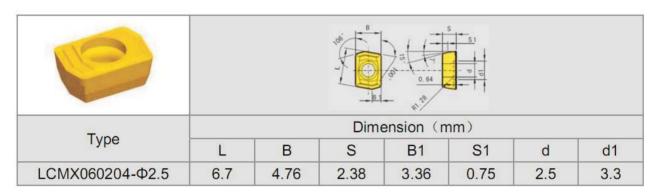


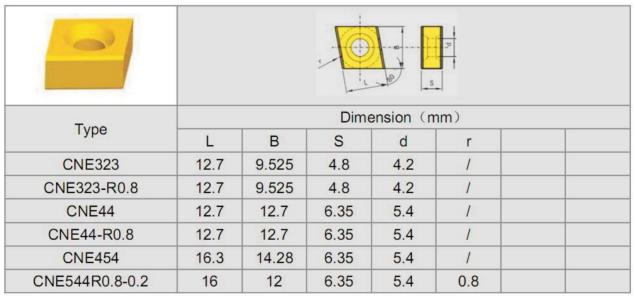
		1.1		φd 111		
Tunn			Dime	ension (m	nm)	
Type	I.W	L	S	Фd	r	
APKT150412R	12.7	16.23	4.76	5.4	1.2	

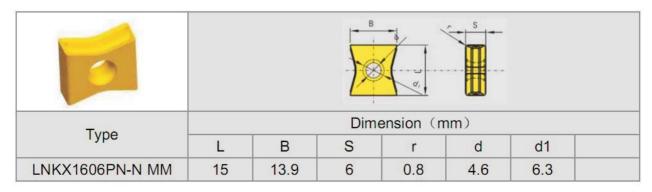


Milling Inserts

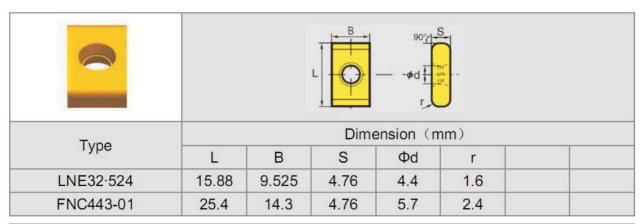




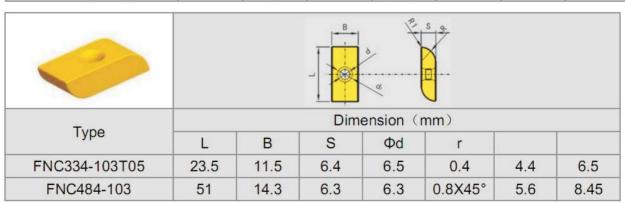


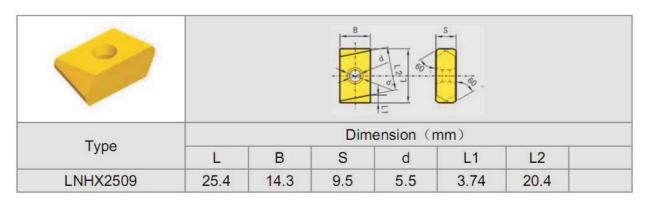






	B						
Tuno			Dime	ension (r	nm)		
Type	L	В	S	d			
LNE322	15.9	9.5	3.9	4.2			
LNE323	15.9	9.5	4.8	4.2			
LNE323-02	15.9	9.5	4.8	4.2			
LNE424R01	15.9	12.7	6.4	5.4			
LNE434-02	19.1	14.3	6.4	5.4			
LNE446R01	28.6	14.3	9.5	5.4			
LNE446L01	28.6	14.3	9.5	5.4			







राष्ट्रीय लघु उद्योग निगम लिमिटेड THE NATIONAL SMALL INDUSTRIES CORPORATION LIMITED



(A Government of India Enterprise)

PRESTIGE CHAMBERS, 1ST FLOOR, KALYAN ST., MASJID (E), MUMBAI - 400 009. TEL.: 2374 0268 / 0272 / 0116 • FAX: 2374 1989 E-mail: bomum@nsic.co.in • Website: http://www.nsic.co.in

सरकारी खरीद रजिर

GOVT. PURCHASE ENLISTMENT CERTIFICATE

(Valid for 2 years from the date of issue)

No. NSIC/MUM/GP/RS/P-491/MH

M/S. PRECISION MEASURING INSTRUMENTS CO... 401, Anand Deep Apartment, 4th Floor,

Opp. Datte Mangal Karyalaya, Ursekarwadi,

Dombivli (East)-421 201, Tal. Kalyan, Dist: Thane.

Date: 09/02/2012. Factory :-

401, Anand Deep Apartment, Ursekarwadi,

Dombivli (East), Tal. Kalyan, Dist: Thane.

Tel.: 022 -66340920 / Cell-09870188718

Email: chirag pmico@hotmail.com Fax: 022-66340920 Web: www.pmicoindia.co.in

Category Code Nature : N Gender: G Status: S Class: G Area: B

Name(s) of Proprietor :-

Mr. Chirag Lalit Azad.

Certificate of Regn. Under Single Point Registration Scheme. Units registered under this scheme are considered to be at par with

those registered directly with DGS & D...

Constitution Code: 04

Govt. Purchase Registration No: NSIC/MUM/GP/RS/P-491/MH Date: 09/02/2012.

Turnover 2008-09 Rs. 32.94 Lac.

> 2009-10 Rs. 36.23 Lac Monetary Limit: Rs. 18.00 Lac

2010-11 Rs. 40.76 Lac

Your name has been registered as a SSI unit eligible for participation in the Central Government Stores Purchase Programme as per the Single Point Registration Scheme for the following items / Stores:-

Sr. No	Name of Stores	Specifications to which stores are manufactured.	Qualitative Capacity	Quantitative Capacity Per Annum.
1.	Commissioning, Maintenance and Servicing of Industrial Precision Measuring Instruments, Products, Equipments and their accessories, spares, Consumables.	As per Customers' Specification	Customise	Worth of Rupees Fifty Lakhs (On products & Services mix.)

(SANJAY RAUTELA) SR. BRANCH MANAGER







Precision Measuring Instruments Co.

Anand Deep CHS. Flat # 401, 4th Floor Opp. Date Mangal Karyalay, Dombivli (E) - 421 201, Dist-Thane Telefax: 91-22-6634 0920 Cell: 91-0-98701 88718

> E-mail: chirag_pmico@hotmail.com Website: www.pmicoindia.co.in